PARTS LIST

D // SERIES

Industrial Sewing Machines

DVK-1702B

B-2000C(1702BK)

B-2000SC(with BK12)

DVK-1702P

DVK-1703PMD

DVK-1702PMD

DVK-1701EHD

DVK-1702EHD

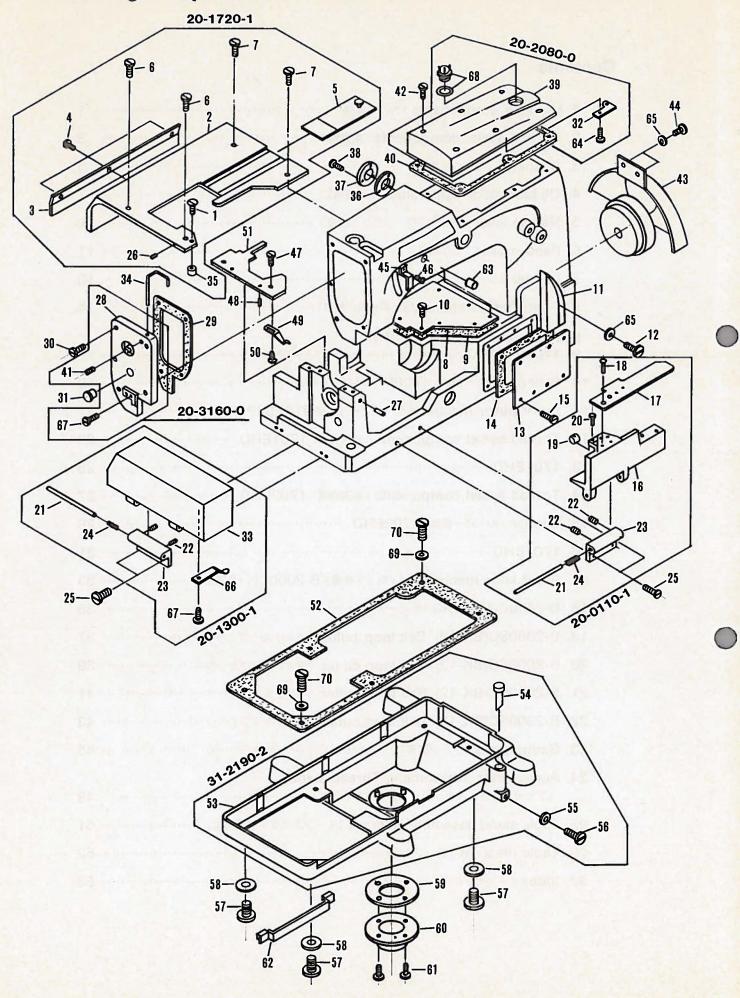
DVK-1702MLH



Contents

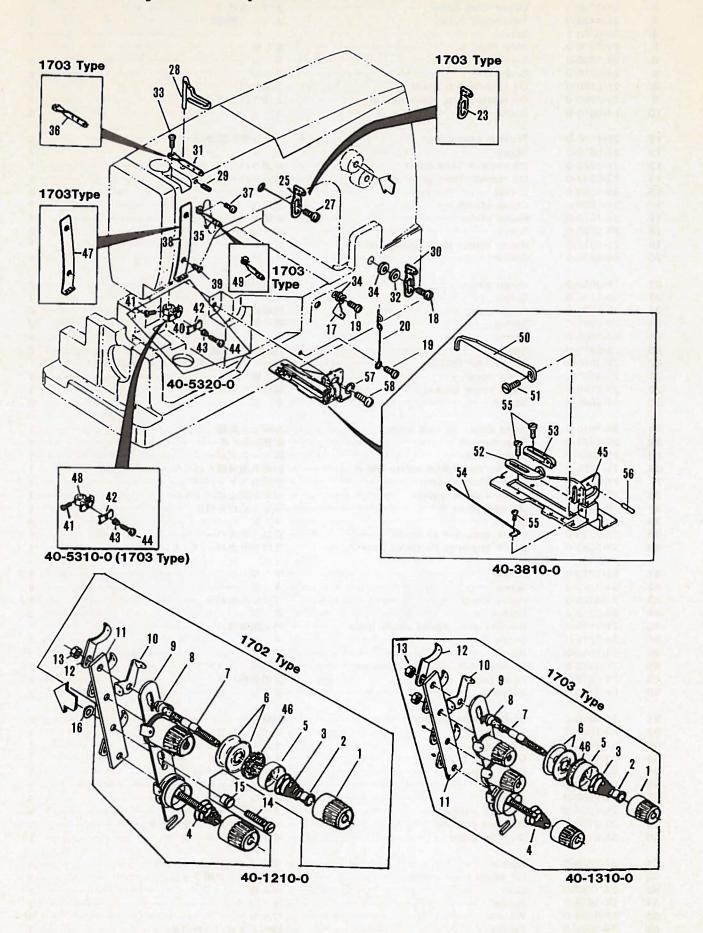
1.	Housing components (カバー機構) ····································	1
2.	Thread eyelet components (糸道機構) ····································	3
	Bushings (プッシュ機構) ····································	
4.	Oil lubrication apparatus (給油機構) ·······	7
5.	Needle lever crank (弓・クランク機構) ····································	9
6.	Feed rocker (送り機構) ····································	11
7.	Looper (ルーパー機構) ····································	13
8.	Foot lifter components (押え揚げ機構) ····································	15
S t 9.	ubclass model (サブクラス機構) 1702P・PMD ····································	17
10.	Puller (プーラー機構) 1702P・PMD ····································	19
11.	Front puller mechanism (前プーラー装置) 1702PMD ······	21
	Thread eyelet components (糸道機構) 1701EHD ·······	
13.	1701EHD	25
14.	Thread eyelet components (糸道機構) 1702EHD ·······	27
15.	Looper (ルーパー機構) 1702EHD	29
16.	1702EHD	31
17.	Front knife mechanism (前メス機構) B-2000C(1702BK) ····································	33
18.	B-2000C(1702BK) ·····	35
19.	B-2000SC(BK-12) Belt loop cutter (ベルトループカッター)	37
20.	B-2000SC(BK-12) Belt loop cutter (ベルトループカッター)・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・	39
21.	B-2000SC(BK-12) Belt loop cutter (ベルトループカッター)・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・	41
22.	B-2000SC(BK-12) Belt loop cutter (ベルトループカッター)・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・	43
23.	Gauge parts (ゲージ関係)・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・	45
24.	Accessories, Attachment, Thread stands (アクセサリー、アタッチメント、糸立て)	49
25.	Table stand assembly diagram (テープルスタンド据付図)	51
26.	Table diagram (テープル図)・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・	52
27.	Index (インデックス)	53

1. Housing components (カバー機構)



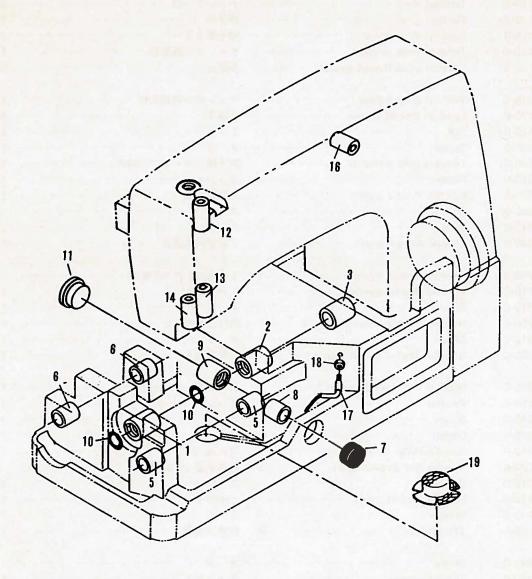
No.	Part No.	Part Name	品	名	Q, ty
1	84-6640-0	Screw ······			
2	21-7210-0	Upper cloth plate	上ベー	-スカバー	1
3	21-4430-0	Supporting cover ······			
4	84-5740-0	Screw			
5	21-5210-0	Side plate A			
6	84-8620-0	Screw			
7	84-8610-0	Screw			
8	21-5190-0	Oil resrvoir top cover ·····			
9					
15.75	23-2290-0	Oil resrvoir top cover gasket			
10	84-6610-0	Screw			
11	21-1350-0	Tension post cover ······			
12	84-3610-0	Screw	ネシ	<i>f</i>	. 1
13	21-1220-0	Oil resrvoir front cover ······	前油力	バー	1
14	23-2340-0	Oil resrvoir front cover gasket	前油力	バーパッキン	1
15	84-6640-0	Screw	・ネジ	;	8
16	21-1080-0	Cover clamp ······	定規台		1
17	21-1920-0	Ruller plate			
18	84-5720-0	Screw			
19	71-4010-0	Ruller holder back spring rod			
20	84-4620-0	Screw			
20	84-4020-0	Sciew	* /		. 1
21	71-3080-0	Hinge pin ·····			
22	84-3140-0	Screw			
23	25-1080-0	Hinge ·····			
24	79-2330-0	Spring			
25	84-5660-0	Screw			
26	25-8010-0	Cushion			
27	71-3010-0	Pin (not for PMD) ······			
28	21-3160-0	Head cover ·····			
29	23-2160-0	Head cover gasket ······	面板ハ	パ ッキン ····································	. 1
30	84-5660-0	Screw	ネジ		5
31	23-1610-0	Head cover oil seal cover	面板油	11上め蕾	1
32	39-1370-0	Pipe support ······			
33	21-3520-0	Slide cover ·····			
34	21-7010-0	Needle bar eyelet safety bar A			
35	71-1190-0	Ruller plate stopper			
36	23-2630-0	Oil seal plate gasket	弓ピン	油止めパッキン	1
37	39-1080-0	Oil seal plate B	弓ピン	·油止め板B ·······	1
38	84-3620-0	Screw	ネジ		з
39	21-2080-0	Crank chamber oil cover	立ロッ	トカバー	1
40	23-2060-0	Crank chamber oil cover gasket	立ロッ	トカバーパッキン	1
41	84-5210-0	Screw	2 :		
42	84-5660-0	Screw			
					200
43	21-4020-0	Pulley cover ·····			
44	84-5710-0	Screw			
45	21-7110-0	Needle lever eyelet safety plate			
46	84-5710-0	Screw			
47	84-7610-0	Screw	ネジ	• • • • • • • • • • • • • • • • • • • •	. 2
48	71-2510-0	Needle plate support knock pin	針板用	ノックピン	2
49	79-5010-0	Ruler holder spring	定規台	板バネ	. 1
50	84-3610-0	Screw	ネジ		. 2
51	14-0310-2	Needle plate support ······	2+45-1	▲	. 4
52	23-1590-0	Packing			
53	31-2190-2	Oil tank set ·····			
54	39-2160-0	Oil gauge E			
55	23-3040-0	Drain seal	オイル	タンクドレンシール	. 1
56	87-3110-0	Screw ·····	ネジ	•••••••••••••••••••••••••••••••••••••••	. 1
57	85-2200-0	Screw	ネジ		. 4
58	23-1200-0	Oil tank packing	オイル	タンクパッキン	. 4
59	23-9130-0	Oil filter packing			
60	35-9150-0	Oil filter plate			
61	94.7620.0	Screw	4 21		
	84-7630-0				
62	39-1670-0	Oil fence			
63	23-1750-0	Gom	•		
64	84-1610-0	Screw			
65	75-4550-0	Washer ·····	ワッシ	† ······	. 3
66	79-5020-0	Spring	横べー	スカバー板バネ	• 1
67	84-5710-0	Screw			
68	39-2330-0	Oil pot lid ·····			
69	75-4520-0	Washer	_		1,00
70	85-6280-0	Screw			
					774

2. Thread eyelet components (糸道機構)



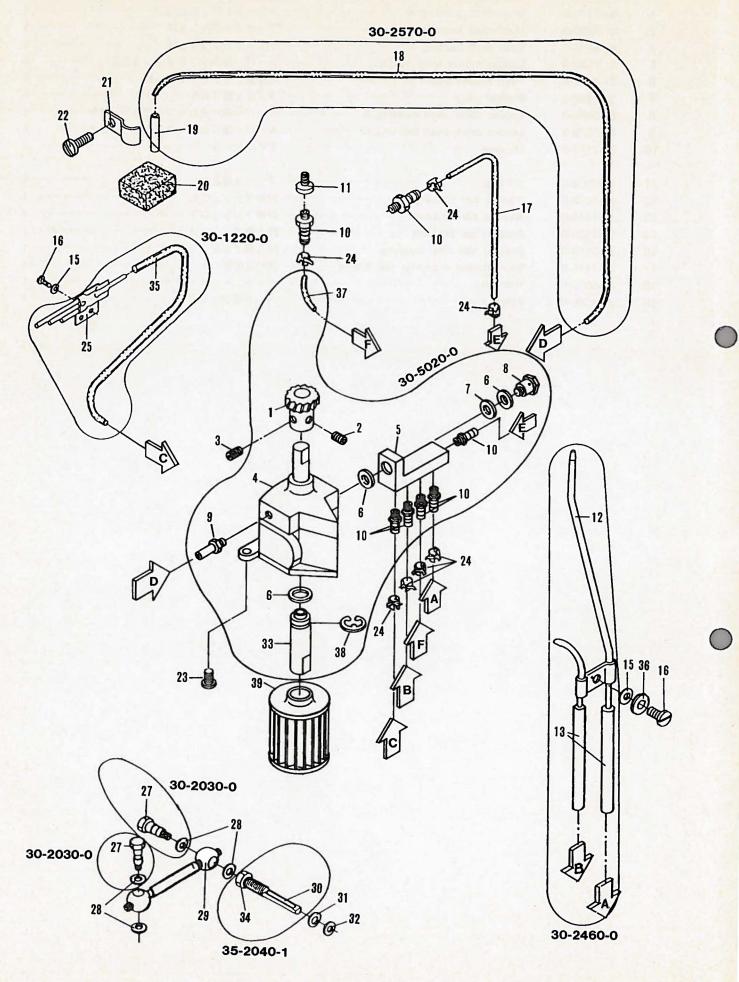
No.	Part No.	Part Name	品名		1703
1	41-1010-0		チャンポン皿小ケース		4
2	41-1050-0		チャンポン皿ラチェット		4
3	41-7010-0		チャンポン調子バネ強		3
4	41-7020-0		チャンポン調子バネ弱		1
5	41-1070-0		チャンポン皿大ケース		4
6	41-1110-0		チャンポン皿		8
7	41-1720-0		調子棒 中		4
8	41-1310-0		調子棒カラーA		4
9	41-113B-0		チャンポン調節板		1
10	41-1150-0		<u> </u>		4
11	41-121B-0		チャンポン調節元板		1
12	41-1170-0		糸道下		4
13	86-4110-0		ナット		2
14	84-7640-0		ネ ジ		
15	41-1320-0		・調子棒カラー (1703除外)		
16	75-3810-0		ワッシャ		
17	41-4160-0		糸立用糸道		1
18	84-5660-0	Screw	ネ ジ	1	
19	84-3610-0		ネ ジ		2
20	47-2020-0	Looper thread guide	下糸案内糸道B ······	1	1
23	45-1020-0	Needle thread eyelet 3	下糸糸道3 (1703専用)		- 1
25	45-1010-0		下糸糸道2		
27	84-5710-0		ネ ジ		- 1
28	45-2250-0	Needle thread take-up wire E	角形上糸受けE	1	-1
29	84-5210-0	Screw	ネ ジ	1	1
30	45-1000-0		上糸糸道上		1
31	45-1310-0	Needle bar thread eyelet	針棒糸道	1	1
32	75-4550-0		ワッシャ		1
33	84-3610-0	Screw	ネ ジ	1	1
34	23-1870-0	O-ring ·····			2
35	45-1210-0		弓糸道 B2		1
36	45-1320-0		針棒糸道 (1703専用)		1
37	84-3610-0		ネ ジ		1
38	45-1620-0	Needle thread guide	上糸ガイド	1	
39	84-4640-0	Screw			2
40	41-3050-0	Thread nipper base	針棒糸道台	1	
41	84-3640-0	Screw	ネ ジ	1	1
42	45-1420-0	Thread nipper			1
43	41-7210-0	Spring		1	1
44	84-1710-0	Screw	ネ ジ	1	1
45	43-3310-0	Cast-off support bracket ·····	下糸捌き上取付台	1	1
46	23-3240-0	Felt ·····	フェルト	3	4
47	45-1510-0	Needle thread guide			1
48	41-3030-0	Thread nipper base			1
49	45-1220-0	Needle lever thread eyelet ······			1
50	43-3440-0	Retainer,upper	下糸捌き上	1	1
51	84-3740-0	Screw	ネ ジ	1	1
52	47-1310-0	Looper thread guide eyelet (right)			1
53	47-1320-0	Looper thread guide eyelet (left)			i
54	43-3350-0	Looper thread retainer wire		1	1
55	84-1610-0	Screw		3	3
56	71-1910-0	Pin ·····		2	2
57	75-4560-0	Washer ·····		1	1
58	84-5710-0	Screw		560	
30	3 7 07 10-0	00.00	7		1

3. Bushings (ブッシュ機構)



No.	Part No.	Part Name	品	名	Q, ty
1	81-7140-0	Main shaft bushing A	下シャ	·フトブッシュ前 ········	1
2	81-7200-0	Main shaft bushing B	下シャ	<mark>,フトブッシュ中</mark>	1
3	81-8070-0	Main shaft bushing C	… 下シャ	フトブッシュ後	1
5	81-7350-0	Looper rocker shaft bushing	・・ルーハ	ペー台シャフトブッシュ左B ·············	2
6	81-7530-0	Feed rocker bushing	… 送り台	↑シャフトブッシュB	2
7	23-1660-0	Rubber plug ······	・・ ブッシ	/ュ蓋ゴムA	1
8	81-2360-0	Looper drive shaft bushing B	ルーハ	ペー振り元シャフトブッシュB大 ····・・・	1
9	81-2370-0	Looper drive shaft bushing C	ルーハ	ペー振り元シャフトブッシュC大 ····・・・	1
10	94-2140-0	Oil seal ·····	・・ オイル	シール	2
11	23-2960-0	Oil cap			
12	81-1830-0	Needle bar bushing			
13	81-1840-0	Needle bar bushing			
14	81-1530-0	Presser bar bushing	… 押え樽	『ブッシュ大	1
16	81-2550-0	Presser foot lifter bushing	・・押え振	lげ土台ブッシュC	1
17	30-1110-0	Feed rocker eccentric link tubing	… 送り台	配管	1
18	86-5010-0	Nut ·····	・・ ナット		1
19	31-4380-0	Filter	・・ ベット	ボ用フィルター	1

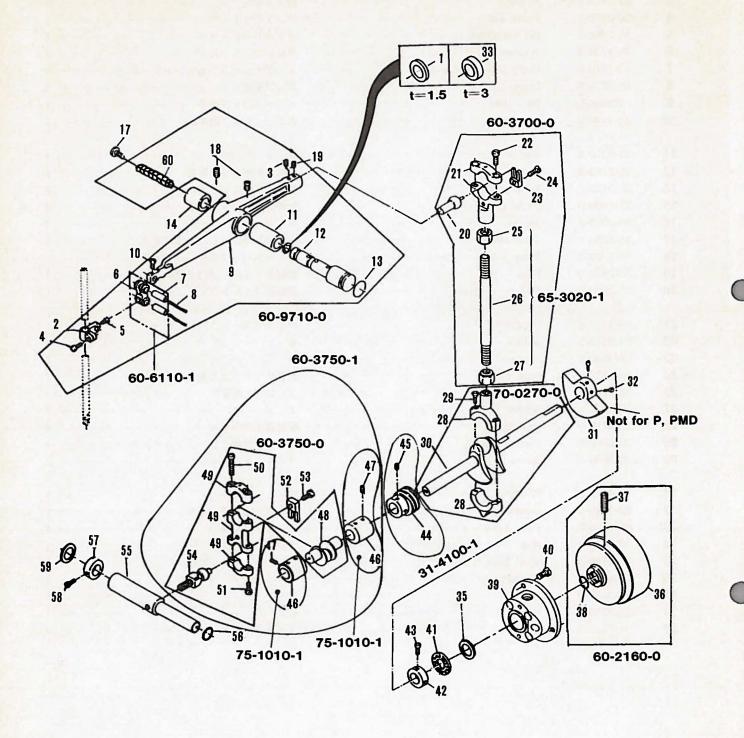
4. Oil lubrication apparatus (給油機構)



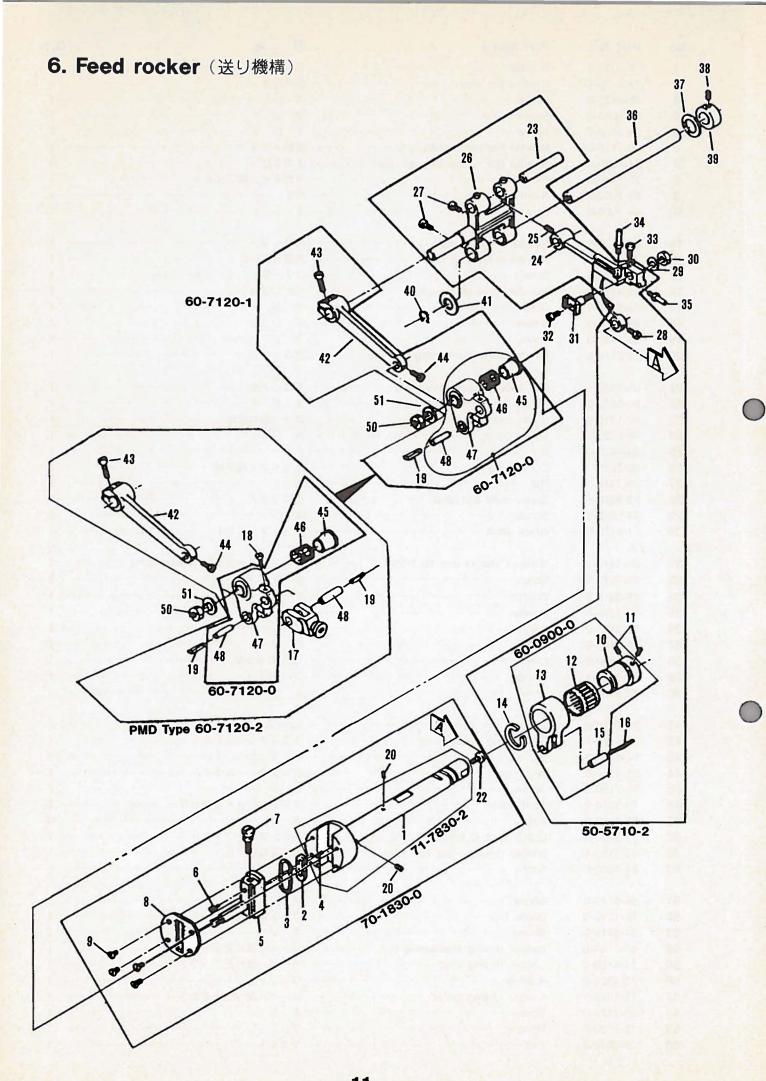
From the library of: Superior Sewing Machine & Supply LLC

No.	Part No.	Part name	品名	Q, ty
1	31-4090-0	Gear ······	・ポンプウォーム歯車	1
2	84-5210-0	Screw	・ネ ジ	1
3	84-5110-0	Screw	・針止メネジ	1
4	30-0150-0	Pomp set ······	・ポンプセット	1
5	31-2490-0	Oil separator ·····	・オイルセパレーター	1
6	75-4700-0	Washer ·····	· ドレンワッシャB ·····	3
7	23-1640-0	Pomp tubu joint seal ······	・ポンプチューブジョイントシール	1
8	35-8220-0	Screw	・ポンプ配管ネジ	1
9	31-3640-0	Pipe joint ·····	・ビニールパイプ継手	1
10	31-3140-0	Pipe joint	・ビニールパイプ継手C	7
11	85-5310-0	Screw	・ネ ジ	1
12	35-2460-0	Piping	・立ロット用セット配管	1
13	35-3170-0	Tube (290L)	· ビニールチューブ290L	2
15	23-1600-0	Packing	・配管油止めシール	3
16	84-3630-0	Screw	・ネ ジ	3
17	35-3180-0	Tube (440L)	・シリコン糸道用ビニールパイプ	1
18	35-3220-0	Tube (600L)	・ビニールパイプ小B	1
19	35-2570-0	Pipe ······	・面板オイルバックパイプA	1
20	23-3630-0	Felt	・面板用フェルトD	1
21	39-1330-0		パイプサポートC	
22	84-3610-0	Screw	・ネ ジ	1
23	84-5660-0	Screw	・ネ ジ	2
24	35-4120-0	Pipe clamp ·····		
25	35-1220-0	Pipe ·····	・セパレート配管B	1
27	35-2030-0	Screw	・ネ ジ	2
28	23-9110-0	Packing	・ 配管油止めシール	4
29	30-5000-0	Tube coupling		
30	35-2040-0	Screw	・オイルフォローネジ	1
31	75-4700-0	Washer		
32	23-1640-0	Gasket ·····	ポンプチューブジョイントシール	1
33	35-1070-0	Filter tube	フィルター用吸口	1
34	86-7610-0	Nut ·····		
35	35-3150-0	Vinyl pipe (190L) ······		
36	75-4550-0	Washer ·····		
37	35-3430-0	Pipe ·····		
38	93-2230-0	E-ring		
39	31-2220-0	Oil filter ·····	オイルフィルター	1

5. Needle lever crank (弓・クランク機構)



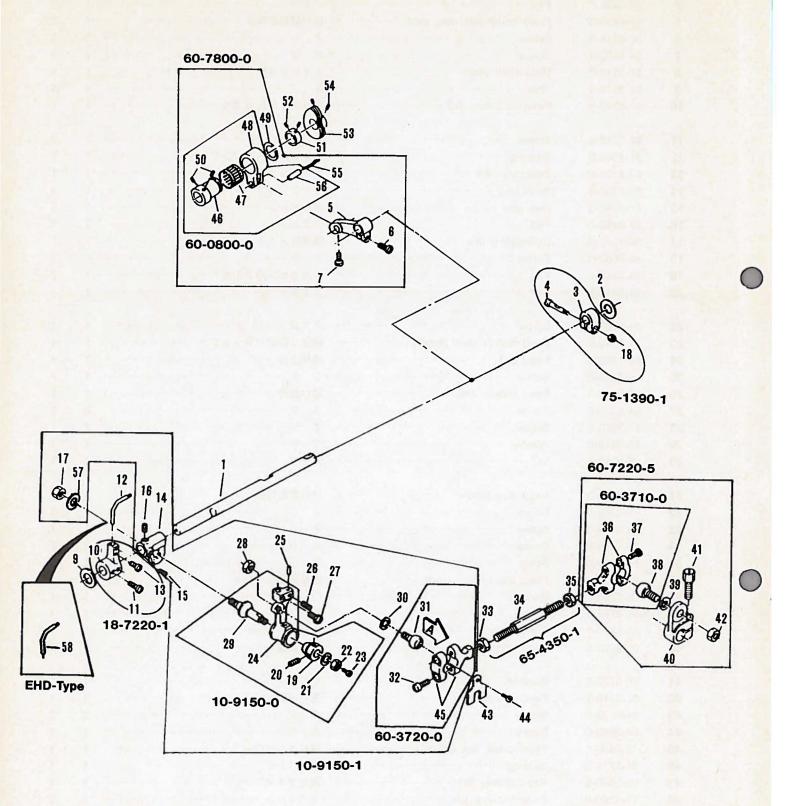
No.	Part No.	Part Name	品	名	Q, ty
1	75-3320-0	Washer ····			
2	73-1130-1	Needle bar clamp			
3	85-2120-0	Screw			
4	84-5640-0	Screw			
5	84-3650-0	Screw			
6	66-1110-0	Needle bar connecting link			
7	71-4320-0	Needle bar connecting link pin			
8	23-3410-0	Felt			
9	69-1050-2	Needle lever E			
10	84-3660-0	Screw	イン		
11	81-1130-0	Needle lever bushing	ヨブ	÷,	
12	71-9330-0	Needle lever stud C			
13	23-1950-0	O-ring			
14	81-4120-0	Needle lever stud bushing			
17	85-1810-0	Screw			
18	85-1140-0	Screw			
19	85-1130-0	Screw			
20	61-7110-U	Needle lever connecting rod ball			
21	63-7130-1	Ball joint for connecting rod	立ロッ	к /у	. 1
22	84-5670-0	Screw			
23	69-1210-0	Guide fork ·····			
24	84-5720-0	Screw			
25	86-7420-0	Nut	ナット		. 1
26	65-3020-0	Connecting bar	上シャ	フト連結棒	. 1
27	86-7410-0	Nut			
28	63-6210-1	Crank shaft ball joint	立ロッ	ド大	. 1
29	84-5680-0	Screw			
30	71-8720-0	Crank shaft ·····	クラン	クシャフト	. 1
31	69-1410-1	Balance weight (not for P,PMD)			
32	84-7610-0	Screw			
33	75-3310-0	Washer ····			
35	75-3270-0	Washer ·····			1
36	69-2160-0	Pulley			1
37	85-1140-0	Screw			
38	23-1970-0	O-ring ·····			
39	69-3050-2			ý	
40	84-5660-0	Screw	ネ ン		3
44	00 0010 0	Bearing	10 45	フラフトベアリング	
41 42	92-2310-0 75-1120-1	Crank shaft collar			
43	84-5630-0	Screw			
44	31-4100-0	Worm gear ·····			
45	84-7180-0	Screw			
46	75-1010-0	Joint collar ······			
47	85-1130-0	Screw			
48	71-8700-0	Crank shaft C small			
49	63-5120-1	Looper driving lever ball joint			
50	84-5680-0	Screw			
51	84-5720-0	Screw	ネジ		2
52	69-1210-0	Guide fork ·····	ロッド	振れ止め	1
53	84-5910-0	Screw	ネジ		1
54	61-7130-U	Looper driving connecting rod			
55	71-6120-0	Looper driving shaft	ルーパ	一振り元シャフト大	1
56	75-3320-0	Washer ····			
57	75-1070-1	Looper driving collar			
58	85-2120-0	Screw			
59	75-3220-0	Washer			
60	23-3960-0	Felt ·····	フエル	h	1



From the library of: Superior Sewing Machine & Supply LLC

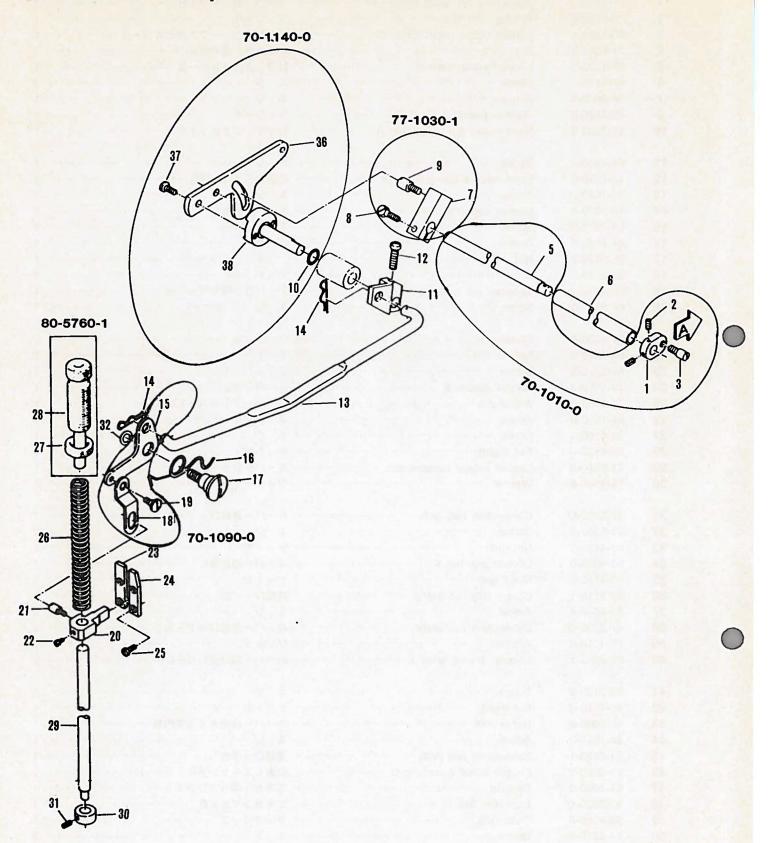
No.	Part No.	Part Name	品名	P	PMD
1	71-7830-0	Main shaft 8C ······	前下シャフト 8C ······	1	1
2	51-0360-0	Oil guard ······	送り調節心棒オイルガード	1	1
3	23-1970-0	O-ring ······	O-リング	1	1
4	23-3930-0	Felt ······	フェルト	1	1
5	51-0130-0	Feed crank adjusting post	送り調節芯棒C	1	1
6	85-6240-0	Screw	ネ ジ	1	1
7	84-3830-0	Screw	ネ ジ	1	1
8	51-0310-0	Main shaft plate ······	メインシャフトプレート	1	1
9	84-6610-0	Screw	ネ ジ	4	4
10	61-3220-0	Feed eccentric 0.9 ······	送りエキセン玉 0.9	1	1
11	84-5210-0		ネ ジ	2	2
12	91-4060-0		エキセン用ベアリング	1	1
13	63-2320-U		エキセンダルマ	1	1
14	93-4060-0		サークリップ	1	1
15	71-4310-0	Link pin ·····	ダルマピン	1	1
16	23-3410-0			1	1
17	66-1310-0	The state of the s	連結片メガネ		1
18	84-3660-0		ネ ジ		1
19	23-3410-0	Felt ·····	メガネピン用フエルト	1	2
20	23-3410-0	Felt ·····	フエルト	1	1
22	84-5760-0	Screw	ネ ジ	1	1
23	71-5310-0			1	1
24	55-1760-0			1	1
25	84-7120-0		ネ ジ	1	1
26	55-0410-0		送り元台	1	1
27	84-5210-0		ネ ジ	2	2
28	84-3660-0		ネ ジ	1	1
29	75-3810-0		ワッシャ	1	1
30	86-5010-0	Nut	ナット	1	1
31	55-0510-0	Feed dog holder ·····	送り歯取付台	1	1
32	84-5880-0	Screw	ネ ジ	1	1
33	84-4630-0	Screw	ネ ジ	1	1
34	84-1770-0	Screw	ネ ジ	1	1
35	84-1760-0	Screw ·····	ネ ジ	1	1
36	71-6420-0	Feed rocker arm shaft	送り元台シャフト	1	1
37	75-3720-0	Washer ·····	ワッシャ	1	1
38	84-8160-0	Screw	ネ ジ	1	_1
39	75-1320-1	Collar ·····	カラー	1	1
40	93-2610-0	Snap ring	型止め輪	1	1
41	75-3720-0	Washer ·····	ワッシャ	1	1
42	67-3110-1		送り連結レバー	1	1
43	84-6120-0	Screw	ネ ジ	2	2
44	84-3660-0	Screw ····	ネ ジ	1	1
45	75-2430-0	Feed crank link collar ·····	送りダルマローラー	1	1
46	91-2710-0	Bearing	ベアリング	1	1
47	63-3530-2	Feed rocker link ·····	送りダルマ	1	1
48	71-4320-0	Eccentric link pin ·····	メガネピン	1	2
50	86-4120-0	Nut	ナット	1	1
51	75-4530-0	Washer ·····	ワッシャ	1	1

7. Looper (ルーパー機構)

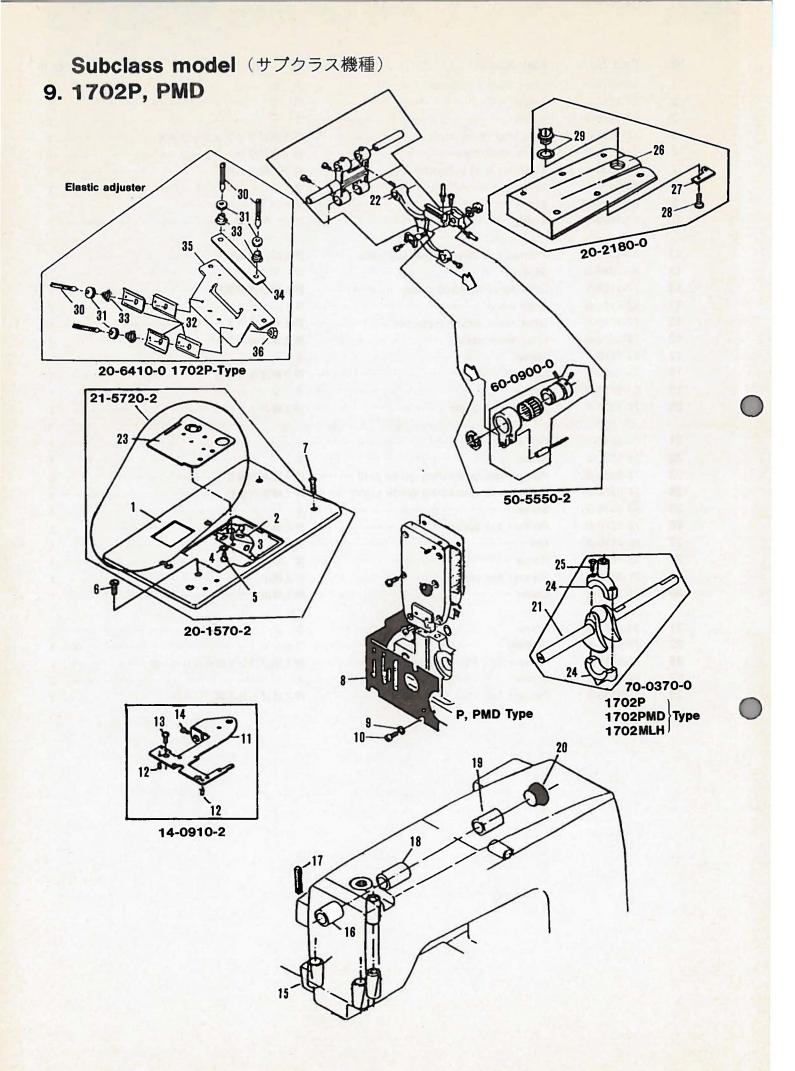


No.	Part No.	Part Name	品	名	Q, ty
1	71-5610-0	Looper holder shaft B	ルーパ	-台シャフトB	. 1
2	75-3720-0	Washer (small)	ワッシ	ャ小	. 1
3	75-1390-1	Looper holder shaft collar B	ルーパ	一台シャフト締めカラーB ······	· 1
4	71-4540-0	Pin	締めカ	ラー止めピン	· 1
5	67-1320-1	Looper avoid lever B			
6	84-6120-0	Screw			
7	84-3660-0	Screw			
9	75-3720-0	Washer (small)			
10	18-7220-0	Needle bar guide bracket A	針ガイ	ドブラケットA	• 1
11	84-8160-0	Screw	ネジ		. 1
12	18-7250-0	Front needle bar guide (for P,B)	前針ガ	イド (P,B用) ····································	. 1
13	84-1620-0	Screw	ネジ		· 1
14	19-3030-0	Looper rocker C	ルーパ	一元台C ····································	· 1
15	84-7670-0	Screw	・ネジ		. 1
16	84-7660-0	Screw	ネジ		• 1
17	86-5020-0	Nut ·····			
18	86-3140-0	Nut ····			
19	81-4010-1	Tapered pin bushing	テーパ	ピン押しブッシュ	• 1
20	84-5210-0	Screw	ネジ		· 2
21	75-4520-0	Washer ·····	7 11 5	7中	. 1
22	86-5010-0	Nut ·····			
23	84-3610-0	Screw			
24	19-3150-0	Looper holder E			
25	71-2160-0	Adjust pin ·····			
26	84-1610-0	Screw			
27	84-6160-0	Screw	ネジ		. 1
28	86-4130-0	Nut (right) ·····	ナット	右	. 1
29	71-9010-0	Looper rocker tapered pin	ルーパ	ー台テーパピン	. 1
30	75-4530-0	Washer ·····	ワッシ	ヤ小	1
31	61-8230-U	Connecting ball (left)	ルーパ	ー連結ロッド玉左	. 1
32	84-6350-0	Screw			
33	86-4120-0	Nut (left) ·····			
34	65-4350-0	Connecting bar E			
35	86-4110-0	Nut (right) ·····			
36	63-8110-1	Connecting rod (right) ······	連結口	ッド右	. 1
37	84-5670-0	Screw			
38	61-8230-U	Connecting ball (right)	ルーパ	ー連結ロッド玉右 ······	1
39	75-4010-0	Washer ·····			
40	67-2250-1	Looper driving lever E	ルーパ	ー振り元レバーE	1
41	85-2100-0	Screw	ネジ		1
42	86-4110-0	Nut (right) ·····			
43	35-1990-0	Guide fork ·····	ルーパ	- 台用オイル案内板	1
44	84-1640-0	Screw	ネジ		1
45	63-8120-1	Connecting rod (left) ······	連結口	ッド左	1
46	61-3120-0	Looper avoid eccentric B			
47	91-4060-0	Bearing ·····			
48	63-2320-U	Eccentric link B			
49	93-4060-0	Snap ring			
50	84-5210-0	Screw	ネジ		2
51	75-1140-0	Collar	カラー		1
52	84-5110-0	Screw			
53	49-1390-1	Looper thread take up cam	ハマグリ	J	1
54	84-7110-0	Screw	ネジ		2
55	23-3410-0	Felt ·····			
56	71-4310-0	Pin			
57		Washer ····			
58	18-7260-0	Front needle bar guide (for EHD)	前針ガイ	イド (EHD用) ········	1

8. Foot lifter components (押え揚げ機構)

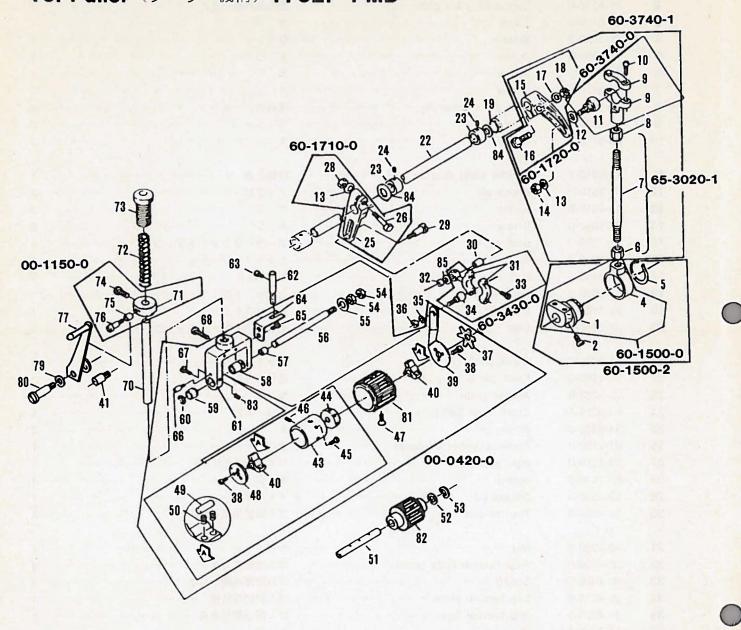


No.	Part No.	Part Name	品	名	2, ty
1	77-1010-0	Lifter lever connector ······	丸]	1
2	84-5210-0	Screw	ネジ		2
3	84-5620-0	Screw	ネジ		1
5	77-1110-0	Foot lifter crank shaft A	押え援	げクランクシャフトA	1
6	77-1210-0	Crank shaft pipe ·····	押え揚	げクランクシャフトA	1
7	77-1030-0	Adjusting post supporter	調子芯	棒止め板	1
8	84-8120-0	Screw	ネジ	<i></i>	1
9	84-5610-0	Screw	ネジ	<i>,</i>	1
10	23-1890-0	O-ring ·····	Oリン	グ	1
11	77-1070-0	Presser foot lifter connecting plate			
12	84-7640-0	Screw			
13	77-1160-0	Lifter lever connecting bar			
14	93-6110-0	Snap pin A			
15	77-1090-0	Lifter lever spring supporter			
16	79-2220-0	Lifter lever spring			
17	84-7810-0	Screw			
18	77-1310-0	Lift lever link			
19	84-5810-0	Screw			
20	77-1330-0	Presser bar guide ······	押え棒	Iガイド ······	1
21	84-5610-0	Screw			
22	84-5630-0	Screw			
23	77-0350-0	Presser bar connecting guide (left)			
24	77-0360-0	Presser bar connecting guide (right)			
25	84-5640-0	Screw			
26	79-1210-0	Presser bar spring			
27	86-8510-0	Nut			
28	85-7610-0	Screw			
29	71-5420-0	Presser bar (small) ·····			
30	75-1540-1	Collar	押え棒	用カラー	1
01	04 5440 0		A 25		
31	84-5110-0	Screw			
32	75-4530-0	Washer			
36	77-8110-0	Presser foot lifter lever			
37	84-5660-0	Screw			
38	77-1140-0	Presser foot lifter lever post ······	押ス揚	77. 工百心懌	1



No.	Part No.	Part Name	品 名	Q,ty
1	21-5720-0	Upper cloth plate	上ベースカバーA	1
2	21-5310-0	Spring for slide plate	差し板用板バネA	1
3	85-6110-0	Screw	ネ ジ	1
4	75-4540-0	Washer ·····	ワッシャ	3
5	84-5850-0	Screw	ネ ジ	3
6	84-8620-0	Screw	ネ ジ	2
7	84-8610-0	Screw	ネ ジ	3
8	21-3660-0	Side plate cover B	横板カバーB	1
9	75-4670-0	Washer ·····	ワッシャ	3
10	84-6110-0	Screw	ネ ジ	3
11	14-0910-2	Needle plate support	針板土台	1
12	71-2510-0	Knock pin ·····	ノックピン	2
13	84-7610-0	Screw	ネ ジ	3
14	84-1640-0	Screw	ネ ジ	2
15	81-1330-0	Bushing	プーラー立シャフトブッシュ	1
16	81-1080-0	Bushing	上シャフトブッシュ	1
17	23-3830-0	Felt ·····	Rフエルト	1
18	81-1090-0	Bushing C	上シャフトブッシュC	1
19	81-1140-0	Bushing	上シャフトブッシュ	1
20	23-2960-0	Cap ······	上シャフトシールキャップ	1
21	71-8750-0	Crank shaft	クランクシャフト	1
22	55-1550-0		送り土台B ····································	1
23	21-5280-0			1
24	63-6210-1			1
25	84-5680-0			2
26	21-2180-0			1
27	39-1370-0			1
28	84-1610-0			1
29	39-2330-0			1
30	26-4060-0			4
31	26-4080-0			4
32	26-4030-0	Strip tension plate (small)	ゴム調節押え金具	4
33	26-4070-0	Spring	ゴム調節用調子バネ	4
34	26-4010-0	Stip tension plate ······	ゴム調節取付板	1
35	26-4020-0	Stip tension base	ゴム調節取付金具	1
36	86-3110-0	Nut	ナット	2

Subclass models (サブクラス機種) 10. Puller (プーラー機構) 1702P・PMD

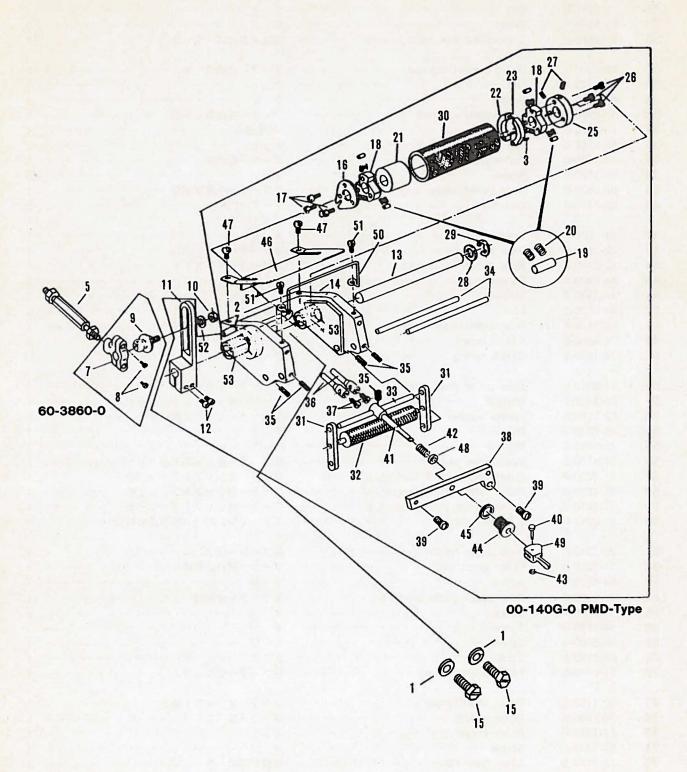


No.	Part No.	Part Name	品名	Q,ty
1	61-2010-U	Puller driving eccentric	連結エキセン玉	. 1
2	84-7620-0		ネ ジ	
4	63-2010-U	Connecting link ······	上シャフト連結ダルマ	. 1
5	93-2510-0	25-Snap ring ······	25-スナップリング	. 1
6	86-7410-0	Nut	ナット	. 1
7	65-3020-0	Puller driving Connecting bar	上シャフト連結棒	. 1
8	86-7420-0	Nut	ナット左	1
9	63-7110-1	Ball joint ······	立ロット小	1
10	84-5670-0	Screw	ネ ジ	2
11	61-7140-U	Connecting rod ball	上シャフト連結ロット玉	. 1
12	75-4910-0	Washer ·····	ワッシャ	1
13	75-5520-0	Washer ······	M6平座金B ····································	2
14	86-5010-0	Nut	ナット	1
15	67-1720-0	Puller driving lever (rear)	上シャフト連結レバー後	1
16	55-0610-0	Pin	送りレバー止めピン	1
17	75-5520-0	Washer ·····	M6平座金 ·······	1
18	86-5010-0	Nut		
19	23-1970-0	O-ring	Oリング ······	1

No.	Part No.	Part Name	品	名	Q,ty
22	71-6910-0	Puller driving shaft A	上シ-	ヤフト	1
23	75-1130-1	Drive shaft collar	上シー	ャフトカラー大	2
24	84-7180-0	Screw			
25	67-1710-0	Puller driving lever (front)			1
26	85-1910-0	Screw			1
28	86-5410-0	Nut			1
29	84-5840-0	Screw	ネ	ÿ	1
30	75-2470-0	Connecting link roller			
- 7					
31	63-8100-1	Puller connecting rod ······			
32	86-3120-0	Nut	ナッ	k	1
33	84-5720-0	Screw			
34	61-8100-U	Connecting rod ball	プー	ラー連結ロット玉	1
35	75-5520-0	Washer ·····	M6平	座金	1
36	86-4110-0	Nut	ナッ	k	1
37	79-5510-0	Puller plate spring	プー	ラー板バネ	1
38	84-1620-0	Screw			
39	02-2630-0	Rear puller connecting plate	後プ-	- ラー小用連結板	1
40	02-1010-0	Clutch A	プーラ	ラー巴A ····································	2
41	84-5620-0	Screw			
43	02-2560-0	Rear puller pipe ······			
44	02-2610-0	Rear puller thrust collar			
45	84-4620-0	Screw			
46	84-7190-0	Screw			
47	84-4620-0	Screw ·····			
48	02-1170-0	Rear puller pipe cover	後プ-	-ラーパイプフタ	1
49	71-4660-0	Clutch roller ·····	プー	ラー巴ローラー	6
50	79-1910-0	Clutch spring	プー	ラー巴バネ	12
51	71-6510-0	Rear puller shaft (lower)			1
52	75-3720-0	Washer ·····			
53	02-1160-0	Spring washer			
54	86-7610-0	Nut ·····			
55	75-4510-0	Washer ·····			
56	71-4720-0	Rear puller shaft			1
57	81-3230-0	Puller holder shaft bushing S			1
58	81-3220-0	Puller holder shaft bushing M			1
59	81-3210-0	Puller holder shaft bushing L			
60	93-2210-0	E-7 Stop ring ·····	スト	ップリング E-7(E型止め輪)	1
			44 -	- 6.6	
61	02-2510-0	Rear puller holder			
62	71-9210-0	Puller guide pin ·····			
63	84-6150-0	Screw			
64	02-2660-0	Rear puller guide bracket			1
65	84-6150-0	Screw			2
66	84-5730-0	Screw			1
67	84-5660-0	Screw			1
68	84-8140-0	Screw			1
70	71-6370-0	Puller presser shaft	後フ-	- ラー立シャフト	1
71	02-1150 0	Puller shaft holder ·····	プ _=	ラー立シャフト物き	1
	02-1150-0	Puller spring			1
72 73	79-1260-0	Puller screw			1
The state of the s	87-7510-0	Screw			
74	84-8140-0	Lifter lever roller ······			1
75 76	75-2110-0				,
76	84-5820-0	Screw			1
77	02-1110-0	Lifter lever			1
79	02-1120-0	Lifter spring			1
80	85-6710-0	Screw	イン		1
81	02-2800-0	Rear puller gear 42teeth ·····	後十.	-ラートナイロンギャルA2は	1
	02-3000-0	Rear puller gear 42teeth			1
82		Screw			1
83	84-5120-0	Washer ·····			2
84	75-3320-0	Washer			1
85	75-5520-0	vvasilei	IVIO T	- -	1 7 7 7 7

Subclass models (サブクラス機種)

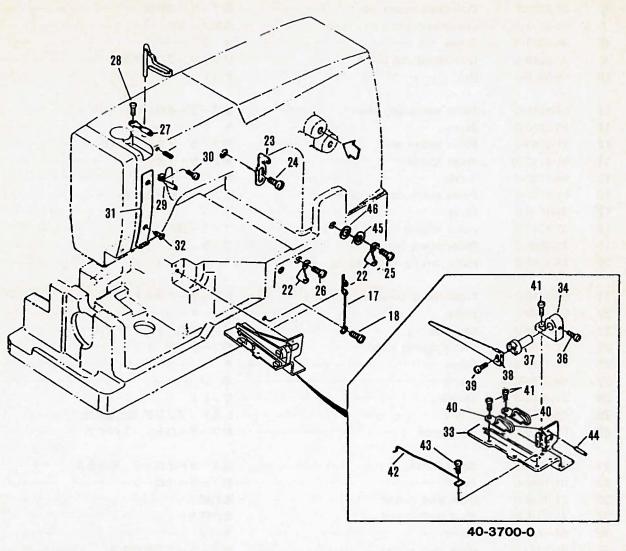
11. Front puller mechanism (前プーラー装置) 1702PMD

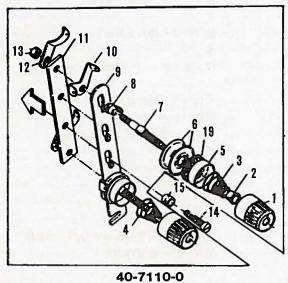


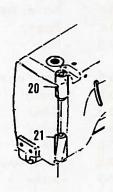
No.	Part No.	Part Name	品名	Q, ty
1	75-4520-0	Washer	ワッシャ	. 2
2	71-2270-0	Pin	テーパーピン	. 1
3	84-1190-0	Screw	ネ ジ	. 2
5	65-3340-1	Puller connecting bar	前プーラー連結棒	. 1
7	63-3340-1	Connecting ball joint	連結ロッド左	. 1
8	84-5670-0	Screw ·····	ネ ジ	. 2
9	61-8210-U	Connecting rod ball A	針振りリングロッド玉A	. 1
10	86-5010-0	Nut ·····	ナット	• 1
11	67-1810-0		前プーラー連結レバー	
12	85-6810-0		ネ ジ	
13	71-5240-0	Puller rocker shaft	前プーラー土台シャフトB	. 1
14	01-111G-0	Puller rocker ·····	前プーラー土台	1 -
15	84-8130-0		・ネ ジ	2
16	01-1160-0	Puller clutch driving collar	前プーラー回り止め蓋	1
17	84-1620-0		ネ ジ	3
18	02-1010-0	Puller driving clutch		2
19	71-4660-0	Puller clutch roller ·····		6
20	79-1910-0	Puller driving clutch spring	プーラー巴バネ	12
21	01-1210-0	Puller thrust collar ·····	前プーラースラスト	1
22	01-1240-0		ブレーキ片	2
23	79-1940-0		ブレーキ巻バネ	1
25	01-1180-0	Clutch driving collar		1
26	84-1620-0	Screw		3
27	84-7180-0	Screw ·····		2
28	75-4510-0	Washer ·····		1
29	93-2210-0	E-ring ·····		1
30	01-1310-0	Puller pipe ····		1
31	01-1360-0	Roller holder ·····	前プーラー小ローラー取付金具	2
32	01-1340-0	Roller ·····		1
33	71-3620-0	Pivot shaft (small)		1
34	71-3610-0	Pivot shaft (large) ······		2
35	84-3140-0	Screw		5
36	01-1380-0	Pivot shaft holder ·····	前プーラーゴム案内金具	2
37	84-1620-0	Screw ·····		2
38	01-1410-0	Rubber tightener ······		1
39	84-5660-0	Screw		2
40	01-1470-0	Pin	ワンタッチレバー連結ピン	1
41	01-1430-0	Roller controler ·····		1
42	79-1710-0	Spring ·····		1
43	93-2000-0	E-ring		1
44	87-4560-0	Screw		1
45	88-4560-0	Nut		1
46	01-1460-0	Puller cover ·····		1
47	84-3610-0	Screw		2
48	75-4460-0	Washer		1
49	01-1450-0	Lever		1
50	01-1520-0	Guide wire	削ノーフー台取付カイド	1
51	84-5710-0	Screw	ネ ジ	2
52	75-3810-0	Washer ·····	ワッシャ	1
53	81-1250-0	Bushing		2

Subclass model (サブクラス機種)

12. Thread eyelet components (糸道機構) 1701 EHD

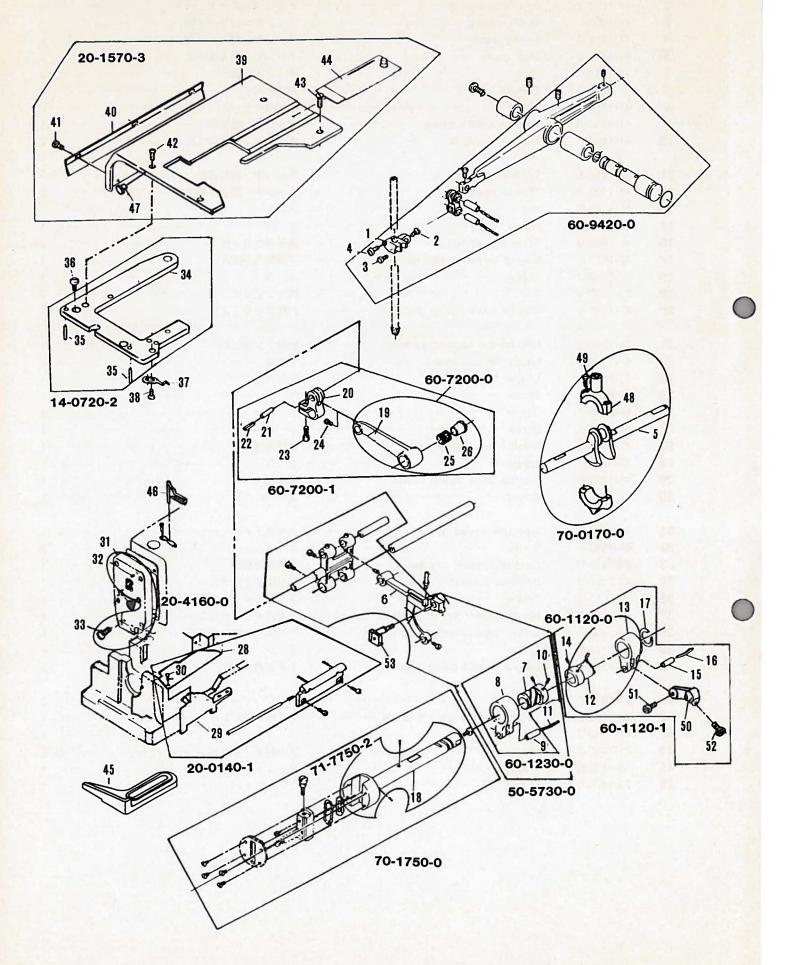






No.	Part No.	Part Name	品 名	Q,ty
1	41-1010-0	Adjusting nut ······	チャンポン皿小ケース	2
2	41-1050-0	Adjusting ratchet	チャンポン皿ラチェット	2
3	41-7010-0	Spring strong ·····	チャンポン調子バネ強	1
4	41-7020-0	Spring weak ······	チャンポン調子バネ弱	1
5	41-1070-0	Dise cover ·····	チャンポン皿大ケース	2
6	41-1110-0	Disc ·····	チャンポン皿	4
7	41-1720-0	Tension post ······	調子棒(中)	2
8	41-1310-0	Collar	調子棒カラーA	2
9	41-1130-B	Tension post support	チャンポン調節板	1
10	41-1180-0	Thread eyelet B	チャンポン皿糸道上B	2
11	41-1210-B	Tension post holder	チャンポン調節元台	1
12	41-1190-0	Thread eyelet B	· チャンポン皿道糸道下B	2
13	86-4110-0	Nut ····	ナット	1
14	84-7640-0		・ネ ジ	
15	41-1320-0		調子棒カラーB	
17	47-2010-0		下糸案内糸道A	
18	84-3740-0		ネ ジ	
19	23-3240-0	Felt ·····	取付フェルト	2
20	81-1830-0	Needle bar bushing B(upper)	針棒プッシュB上	1
21	81-1890-0		針棒プッシュF下	
22	47-1710-0		下糸道	2
23	45-1090-0		上糸糸道	1
24	84-5710-0		ネ ジ	
25	84-5660-0		ネ ジ	1
26	84-3610-0		ネ ジ	1
27	45-1390-0		針棒糸道	1
28	84-3740-0		ネ ジ	1
29	45-1290-0		弓糸道	1
30	84-3610-0	Screw	ネ ジ	1
			1.40.15.4.16	
31	45-1710-0		上糸ガイド	1
32	84-4640-0		ネ ジ	2
33	43-3410-0		下糸捌き板口	1
34	43-3390-0		下糸捌き上取付台	1
36	84-1610-0		ネ ジ	1
37	43-1120-0		下糸捌き上取付ピン	1
38	43-3330-0		下糸捌き上C ····································	1
39	84-3740-0		ネ ジ	1
40	43-4370-0	Looper thread guide eyelet E	下糸案内糸道E	2
41	84-1610-0	Screw	ネ ジ	3
41	43-3350-0		下糸捌き下ピンB	1
42	84-1630-0		ネ ジ	1
44	71-1910-0		下糸捌きノックピン	2
			ワッシャ	1
45	75-4550-0		Oリング	1
46	23-1870-0	O ring	0,77	No. of

Subclass model (サブクラス機種) 13. 1701 EHD

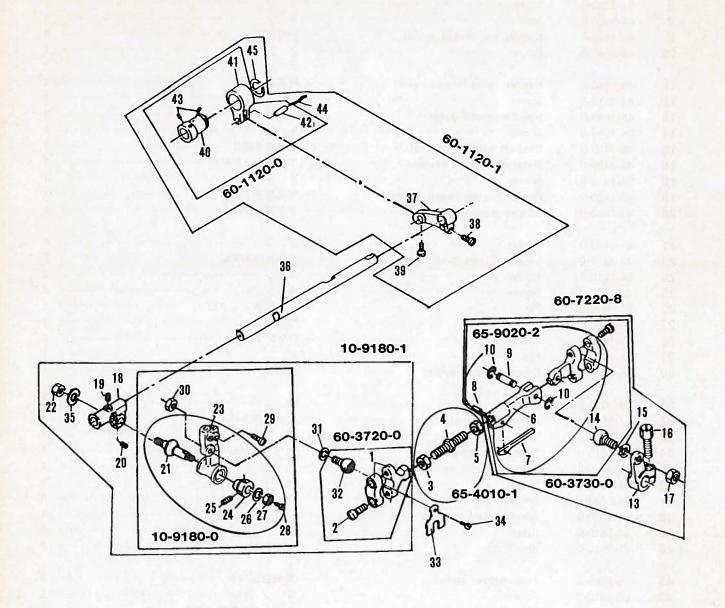


No.	Part No.	Part Name	品名	Q,ty
1	73-1150-1	Needle bar connection E	針棒抱きE	1
2	84-3650-0	Screw	ネ ジ	1
3	84-6150-0	Screw ·····	ネ ジ	1
4	84-5720-0	Screw	ネ ジ	1
5	71-8800-0	Crank shaft 7EH	クランクシャフト7EH	1
6	55-1750-0	Feed bar ·····	送り土台	1
7	61-3320-U	Feed eccentric D	送りエキセン玉D	1
8	63-2320-U	Eccentric link	エキセンダルマB	1
9	71-4310-0	Eccentric link pin ·····	ダルマピン	1
10	84-7150-0	Screw	ネ ジ	2
11	23-3410-0	Felt ·····	メガネピン用フエルト	1
12	61-3130-U	Looper avoid eccentric C	針返しエキセン玉C	1
13	63-2320-U	Eccentric link B ·····	エキセンダルマB	1
14	84-7150-0	Screw	ネ ジ	2
15	71-4310-0	Eccentric link pin ······	ダルマピン	1
16	23-3410-0	Felt ·····	ダルマピン用フェルト	1
17	93-4060-0	Snap-ring (サークリップ (ф18)	1
18	71-7750-0	Main shaft 7E ·····	角型前下シャフト7E	1
19	67-3120-0	Feed rocker arm B	送り連結レバ-B ····································	1
20	63-3520-0	Feed rocker link B	送りダルマB	1
21	71-4310-0	Feed rocker link pin	ダルマピン	1
22	23-3410-0	Felt ·····	メガネピン用フェルト	1
23	84-8140-0	Screw	ネ ジ	1
24	84-3660-0	Screw	ネ ジ	1
25	91-2710-0	Bearing	送り土台ベアリング	1
26	75-2430-0	Feed crank link collar	送りダルマローラーC	1
28	21-1950-0	Ruller plate	定規板	1
29	21-1080-0	Ruller holder ·····	定規台	1
30	84-5720-0	Screw	ネ ジ	2
31	21-4160-0	Head cover ·····	面 板	1
32	84-5210-0	Screw	ネ ジ	1
33	84-5710-0	Screw	ネ ジ	2
34	14-0720-2	Needle plate support	針板土台	1
35	71-2510-0	Pin	ノックピン	2
36	84-7610-0	Screw	ネ ジ	3
37	79-5090-0	Ruler holder spring	定規台板バネB	1
38	84-3610-0	Screw	ネ ジ	2
39	21-5730-0	Upper cloth plate C		1
40	21-4430-0	Supporting cover ·····	上ベース補助カバー	1
41	84-5740-0			3
42	84-8620-0			2
43	84-8610-0			3
44	21-5210-0			1
45	26-5530-0	Guide C ·····		1
46	45-2250-0	Needle thread take-up wire E		1
47	25-8010-0	Cushion		3
48	63-6210-0	Crank shaft ball joint	立ロット大	1
49	84-5680-0	Screw		2
50	67-1320-1	Loopr avoid lever ······	針返しダルマレバー	1
51	84-3660-0	Screw		1
52	84-6120-0	Screw		1
53	55-0550-0	Feed dog holder ·····	送り歯取付台	1

Subclass model (サブクラス機種) 14. Thread eyelet components (糸道機構) 1702 EHD 20-1570-3 40-3710-0 40-7230-0 From the library of: Superior Sewing Machine & Supply LLC

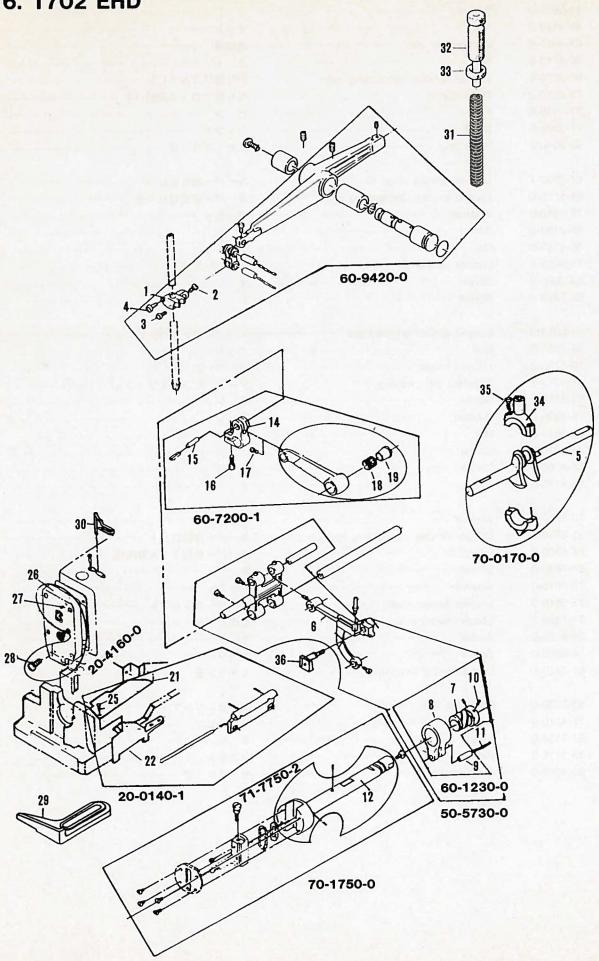
No.	Part No.	Part Name	品名Q	, ty
1	84-3740-0	Screw	ネ ジ	1
2	81-1830-0	Needle bar bushing B (upper)	針棒ブシュB上	1
3	81-1820-0		針棒ブッシュF下	
4	45-0970-0		下糸道	
5	45-0990-0		上糸糸道	
6	84-5710-0	Screw	ネ ジ	1
7	84-5660-0	Screw	ネ ジ	1
9	45-1450-0	Needle bar thread eyelet	針棒糸道	1
10	84-3740-0	Screw	ネ ジ	1
11	45-1140-0	Needle lever thread eyelet	弓糸道	1
12	84-3610-0		ネ ジ	
13	45-1580-0	Needle thread guide	上糸ガイド	1
14	84-4640-0		ネ ジ	
15	43-3450-0	Cast-off support bracket ······	下糸捌き板D ・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・	1
16	43-3390-0	Retainer support bracket ······	・下糸捌き上取付台	1
18	84-1610-0	Screw ·····	ネ ジ	1
19	43-1120-0	Pin for looper thread retainer	下糸捌き上取付ピン	1
20	43-1040-0	Looper thread retainer C	下糸捌き上C	1
21	84-3740-0		ネ ジ	
22	43-4370-0	Looper thread guide eyelet E	下糸案内糸道E	2
23	84-1610-0	Screw ······	ネ ジ	3
25	84-1630-0	Screw	ネ ジ	2
26	71-1910-0	Pin	下糸捌きノックピン	2
27	75-4550-0	Washer ·····	ワッシャ	1
28	23-1870-0	O-ring	Oリング	2
29	43-1050-0	Pin	ピン	1
30	45-0980-0	Needle thread eyelet ······	上糸道	1
31	84-3610-0		ネ ジ	
32	21-5730-0		上ベースカバー	
33	21-5210-0		差 板	
34	21-4410-0		上ベース補助カバー	
35	84-8620-0		ネ ジ	2
36	84-8610-0			2
37	84-5740-0		ネ ジ	
38	14-0720-0		針板土台	
39	84-7610-0		ネ ジ	
40	71-2510-0	Knock pin ·····	ノックピン	2
41	79-5050-0		定規台板バネ	
42	84-3610-0		ネ ジ	
43	41-123B-0		チャンポン調節元板大	
44	41-1010-0		チャンポン皿小ケース	
45	41-1050-0		チャンポン皿ラチェット	
46	41-1070-0		大ケース	
47	41-1110-0		チャンポン皿	
48	41-1760-0		調子棒中	
49	41-1310-0		調子棒カラーA ····································	
50	41-1130-0	Tension post support ·····	チャンポン調節板	1
	44 4000 5		4/ No. 1	
51	41-1260-0		条道上	
52	86-4110-0		連結棒用ナット右	
53	41-1270-0		糸道下	
54	41-7020-0			2
55	41-7010-0		1	2
57	41-1360-0			1
58	23-3240-0		取付フエルト	
59	41-1320-0		カラー	
60	84-7640-0	Screw	A 2	4

Subclass model (サブクラス機種) 15. Looper (ルーパー機構) 1702 EHD



No.	Part No.	Part Name	品	A short and salid	Q, ty
1	63-8120-1	Looper rocker connecting ball joint (left)	ルーパ	一連結ロッド (左)	1
2	84-5670-0	Screw	ネジ		2
3	86-4120-0	Nut	ナット		1
4	65-4010-0	Connecting bar	連結棒		1
5	86-4110-0	Nut	ナット		1
6	65-9020-0	Looper driving connecting link	折り曲	げダルマピン	1
7	79-6010-0	Plate spring ······	折り曲	げロッド用板バネ	1
8	71-2010-0	Pin	ピン		1
9	71-3220-0	Shaft ·····	シャフ	١ ······	1
10	93-2010-0	Snap ring	スナッ	プリング	2
13	67-2230-1	Looper driving lever C	ルーパ	ー振り元レバー	1
14	61-8230-U	Looper driving connecting rod	ルーパ	ー連結ロッド玉	1
15	75-4010-0	Washer ·····	ワッシ	+	1
16	85-2100-0	Screw	ネジ		1
17	86-4110-0	Nut	ナット		1
18	19-3050-0	Looper rocker E	ルーパ	一元台	1
19	84-7660-0	Screw	ネジ		1
20	84-7670-0	Screw ·····	ネジ		1
21	71-9010-0	Looper rocker tapered pin	ルーパ	ー台テーパーピン	1
22	86-5020-0	Nut ·····			
23	19-3180-0	Looper holder ······	ルーパ	一台	1
24	81-4010-1	Tapered pin bushing	テーパ	ーピン押えブッシュ	1
25	84-5210-0	Screw	ネジ		2
26	75-4520-0	Washer ·····	ワッシ	<i>†</i>	1
27	86-5010-0	Nut	ナット		1
28	84-3610-0	Screw	ネジ		1
29	84-6160-0	Screw ·····	ネジ		2
30	86-4130-0	Nut ·····	ナット		1
31	75-4530-0	Washer ····	ワッシ	†	1
32	61-8230-U	Looper driving connecting rod			
33	35-1990-0	Oil guide ·····	ルーパ	-台用オイル案内板	1
34	84-1640-0	Screw	ネジ		1
35	75-3810-0	Washer ·····	ワッシ	†	1
36	71-5610-0	Looper holder shaft ······	ルーパ	一台シャフト	1
37	67-1320-1	Looper avoid lever ······			
38	84-6120-0	Screw	ネジ		1
39	84-3660-0	Screw			
40	61-3130-U	Looper avoid eccentric ·····	エキセ	ン玉	1
41	63-2320-U	Eccentric link ······	エキセ	ンダルマ	1
42	71-4310-0	link pin ·····			
43	84-7150-0	Screw			
44	23-3410-0	Felt ·····			
45	93-4060-0	Snap ring ·····			

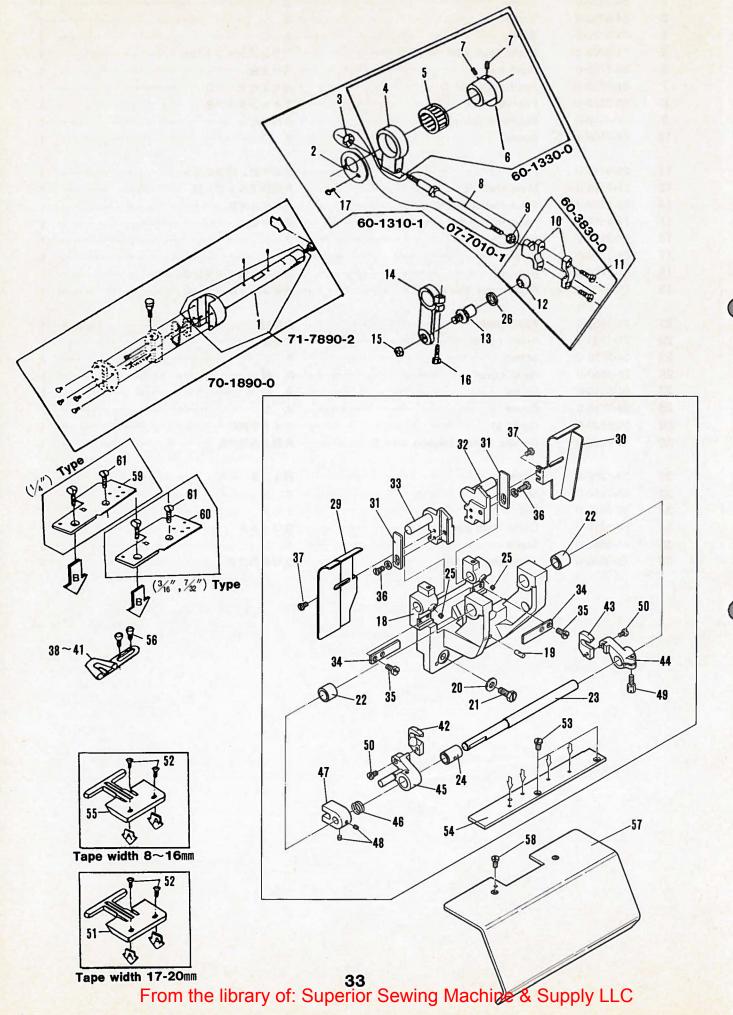
Subclass model (サブクラス機種) 16. 1702 EHD



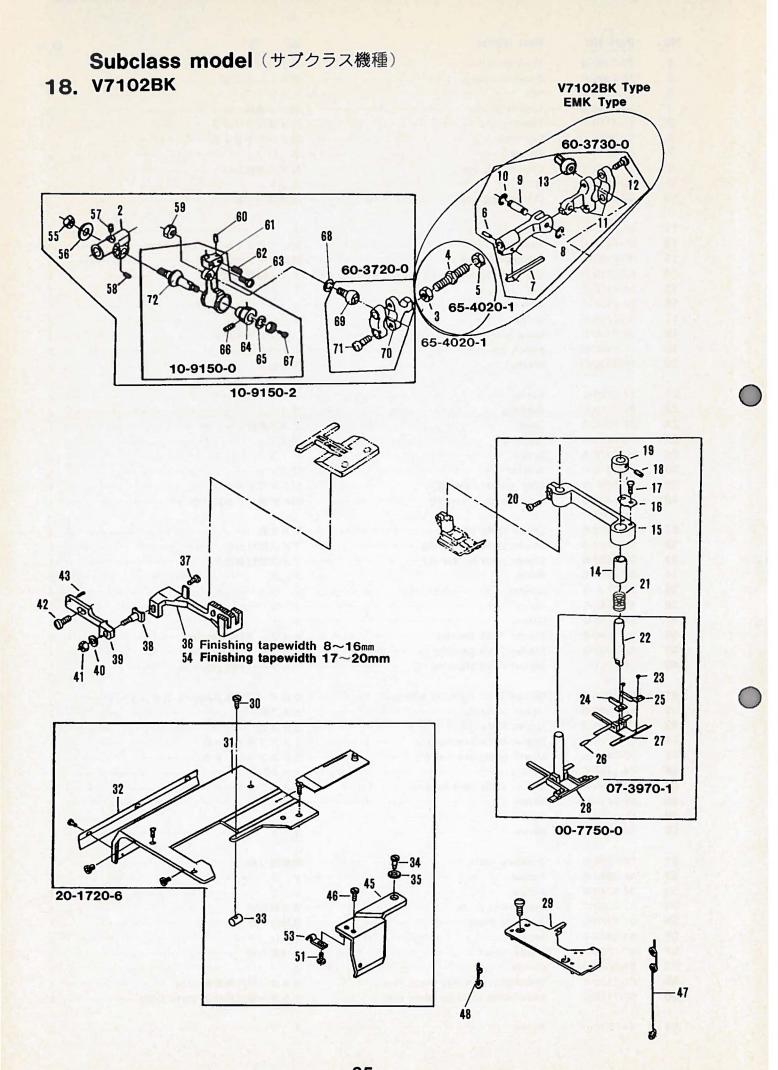
No.	Part No.	Part Name	品	名	Q, ty
1	73-1150-0	Needle bar connecting E	針棒抱	きE	1
2	84-3650-0	Screw	ネジ		1
3	84-6150-0	Screw	ネジ		1
4	84-5720-0	Screw	ネジ		1
5	71-8800-0	Crank shaft 7EH	クラン	クシャフト7EH	1
6	55-1750-0	Feed bar ·····	送り土	台	1
7	61-3250-U	Feed eccentric D	送りエ	キセン玉D	1
8	63-2320-U	Eccentric link			
9	71-4310-0	Eccentric link pin			
10	84-7150-0	Screw			
11	23-3410-0	Felt	メガネ	ピン用フェルト	1
12	71-7750-0	Main shaft 7E ·····	角型前	下シャフト7E	1
14	63-3520-0	Feed rocker link B	送りダ	ルマB	1
15	71-4310-0	Feed rocker link pin	・ダルマ	ピン	1
16	84-8140-0	Screw	ネジ		1
17	84-3660-0	Screw	ネジ	•••••	1
18	91-2710-0	Bearing	送り土	台用ベアリング	1
19	75-2430-0	Feed crank link collar	送りダ	ルマローラーC	1
21	21-1950-0	Ruller plate	定規板		1
22	21-1080-0	Ruller holder ······	定規台		1
25	84-5720-0	Screw ·····	ネジ		2
26	21-4160-0	Head cover ·····	面 板		1
27	84-5210-0	Screw ·····	ネジ		1
28	84-5710-0	Screw	ネジ		2
29	26-5530-0	Guide C ·····	ガイド	定規C	1
30	45-2250-0	Needle thread take-up wire E	角型上	糸受けE ·······	1
31	79-1200-0	Spring	押えバ	ネ	1
32	85-7650-0	Screw	ネジ		1
33	86-8510-0	Nut	ナット		1
34	63-6210-0	Crank shaft ball joint	立ロッ	卜大	1
35	84-5680-0	Screw ·····	ネジ		2
36	55-0550-0	Feed dog holder ······	送り歯	取付台	1

Subclass model (サブクラス機種)

17. Front knife mechanism (前メス機構) V7102BK



No.	Part No.	Part Name	品	名	Q, ty
1	71-7890-0	Main shaft 8K ······	前下	ンャフト8K	1
2	75-2540-0	Eccentric plate	エキも	マン止め板	1
3	86-4110-0	Nut ·····	ナット		1
4	63-2110-U	Eccentric link	前メス	ス連結ダルマ	1
5	91-4110-0	Bearing	前メス	マベアリング	1
6	61-2550-U	Eccentric			
7	84-5210-0	Screw			
8	07-7010-0	Connecting bar ·····			
9	86-4110-0	Nut ·····			
10	63-8110-1	Connecting rod ·····	連結口	コッド右	1
11	84-5670-0	Screw			
12	61-8410-U	Joint ball			
13	07-7350-0	Connecting rod pin			
14	07-7210-0	Upper knife inter lock leber ······			
15	86-4110-0	Nut			
16	84-6120-0	Screw			
17	84-7720-0	Screw			
18	07-7420-0	Base bracket			
19	71-2430-0	Knock pin			
20	75-4580-0	Washer	フッシ	7 +	2
21	94 9490 0	Caravi	÷ :		0
21	84-8120-0	Screw			
22	81-7040-0	Bushing			
	07-7060-0	Shaft			
24 25	07-7490-0 84-7270-0	Screw			
26	75-4010-0	Washer ·····			
29	07-7460-0	Chip guide cover (L)			
30	07-7470-0	Chip guide cover (R) ·······			
00	07-7470-0	Omp gaide cover (11)	47 (4	7.27 1 1 27 1 41	
31	07-7070-0	Lower knife (R) ·····	下メス	3右	2
32	07-7440-0	Lower knife holder (R)			
33	07-7430-0	Lower knife holder (L) ······			
34	07-7450-0	Knife		ζ	
35	84-5710-0	Screw		<i>;</i>	
36	84-5640-0	Screw	-		
37	84-1610-0	Screw	ネシ	<i>j</i>	4
38	97-7590-8	Binder 7159 (8m/m)	ホルタ	₹ - 7159 (8m/m) ······	1
39	97-7590-9	Binder 7159 (9m/m)	ホルタ	₹ - 7159 (9m/m) ······	1
40	97-7591-0	Binder 7159 (10m/m)	ホルタ	f - 7159 (10m/m) ······	1
41	97-7591-2	Binder 7,159 (12m/m) standard ······	ホルタ	₹- 7159 (12m/m) スタンダード	1
42	07-7020-0	Upper knife (L) ·····	上メス	【左	1
43	07-7030-0	Upper knife (R) ·····			
44	07-7050-0	Upper knife bracket (R)	上メス	くブラケット右	1
45	07-7480-0	Upper knife bracket (L)			
46	79-1480-0	Spring			
47	07-7390-0	Upper knife joint bracket ·····			
48	84-5210-0	Screw			
49	84-6120-0	Screw			
50	84-3620-0	Screw	ネシ		2
	07 7000 0		4-W CL VA	(1) AE	
51	07-7290-0	Auxiliary plate			
52	84-3640-0	Screw			
53	84-5740-0	Screw			
54	07-7330-0	Supporting plate			
55	07-7280-0	Auxiliary plate Screw			
56 57	84-3680-0	Guide cover ······			
57	07-7500-0	Screw			
58 59	84-3640-0 07-7180-0	Installation auxiliary plate rear			
60	07-7170-0	Installation auxiliary plate rear			
30	5,-1170-0	mountaion dominary plate real	.,.,,		
61	84-8620-0	Screw ····	ネジ		2

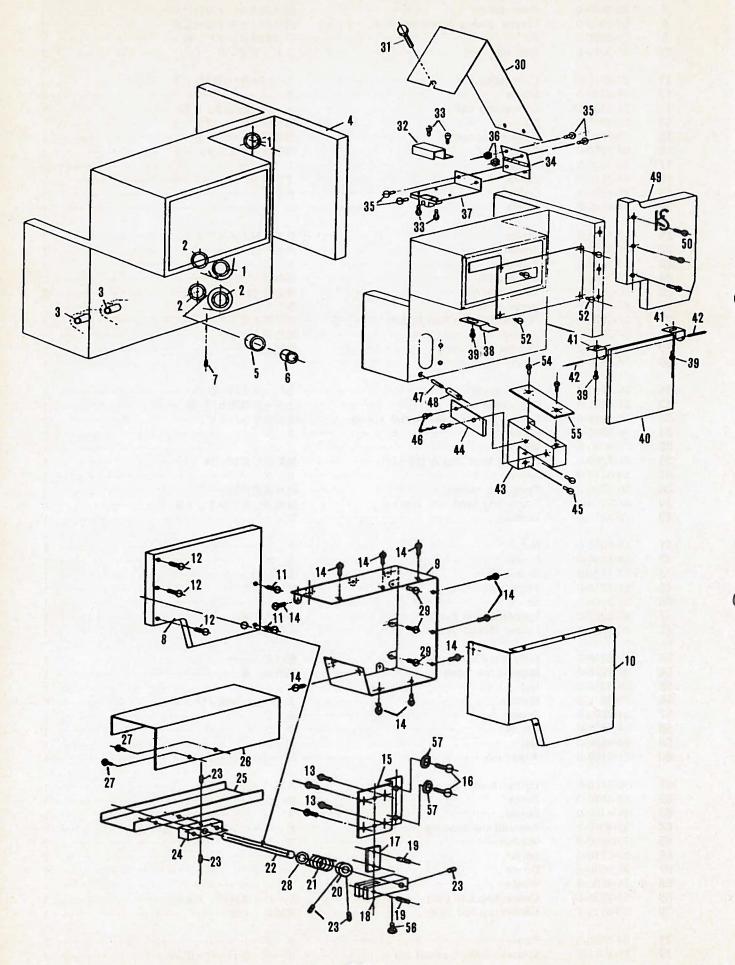


From the library of: Superior Sewing Machine & Supply LLC

No.	Part No.	Part Name	品	名	Q, ty
2	19-3050-0	Looper rocker E	ルーバー	−元台E ····································	1
3	86-4120-0	Nut ·····			
4	65-4020-0	Connecting rod (small)	連結棒	(/]\)	1
5	86-4110-0	Nut			
6	71-2010-0	Pin	ノックリ	ピン	1
7	79-6010-0	Plate spring ·····	折り曲に	ブロッド用板バネ	1
8	65-9020-0	Looper driving connecting link	折り曲は	ザダルマ連結金具	1
9	71-3220-0	Pin			
10	93-2010-0	Stop-ring ·····	ストッ	プリング	2
11	63-8210-U	Connecting rod ······			
12	84-5720-0	Screw			
13	61-5130-U	Connecting ball			
14	07-2940-0	Bushing			
15	07-7220-0	Support bracket			
16	07-2950-0	Rotary dog			
17	84-3630-0	Screw			
18	84-5110-0	Screw			
19	75-1520-1	Collar			
20	84-8140-0	Screw	ネジ		1
21	79-1420-0	Spring			
22	07-3970-E	Shank pin ·····			
23	84-1620-0	Screw			
24	07-3970-D	Guide (left) ······			
25	07-3970-C	Guide (right)			
26	07-3970-B	Hinge screw			
27	07-3970-A	Support presser foot bottom			
28	07-3970-1	Supporting presser foot			
29	14-0740-2	Needle plate base			
30	84-4620-0	Screw	ネ ジ		1
31	21-7260-0	Upper cover ······	トベース	スカバーD	1
32	21-4430-0	Supporting cover			
33	71-4010-0	Setting pin for ruller holder spring			
34	84-5810-0	Screw			
35	75-4540-0	Washer ·····			
36	07-7260-0	Support feed dog A (10~14)	補助送	リ歯10~14	1
37	84-5710-0	Screw			
38	55-0530-0	Feed dog holder ······			
39	07-3860-0	Supporting feed dog bracket	補助送り)歯ブラケットB	1
40	75-3810-0	Washer ····			
41	86-5010-0	Nut			
42	84-5660-0	Screw			
43	84-1130-0	Screw			
45	21-7270-0	Front base cover			
46	09-2860-0	Screw			
47 48	47-2020-0	Looper thread eyelet	水条内水	於退B ····································	
40	47-1440-0	Looper thread eyelet	7K-3K-37	N.D.	
53	79-5220-0	Front base cover plate spring	板バネ		1
54	07-7270-0	Support feed dog A			
55	86-5010-0	Nut ····			
56	75-3810-0	Washer ·····			
57	84-7660-0	Screw			
58	84-7670-0	Screw			
59	86-4130-0	Nut	ナット		1
60	71-2160-0	Adjust pin ·····	ルーパー	-アジャストピン	1
61	19-3150-0	Looper holder E	11-18	- - =	
62	84-1610-0	Screw			
63	84-6160-0	Screw			
64	81-4010-1	Tapered pin bushing			
65	75-4520-0	Washer			
66	84-5210-0	Screw			
67	84-3610-0	Screw			
68	75-4530-0	Washer ·····			
69	61-8230-U	Connecting ball (left)			
70	63-8120-1	Connecting rod (left)	連結口。	, ド方	1
		3.00 (1017)	~		
71	84-6350-0	Screw			
72	71-9010-0	Looper rocker tapered pin	ルーパー	- 台テーパーピン	1
		36			

Subclass models (サブクラス機種)

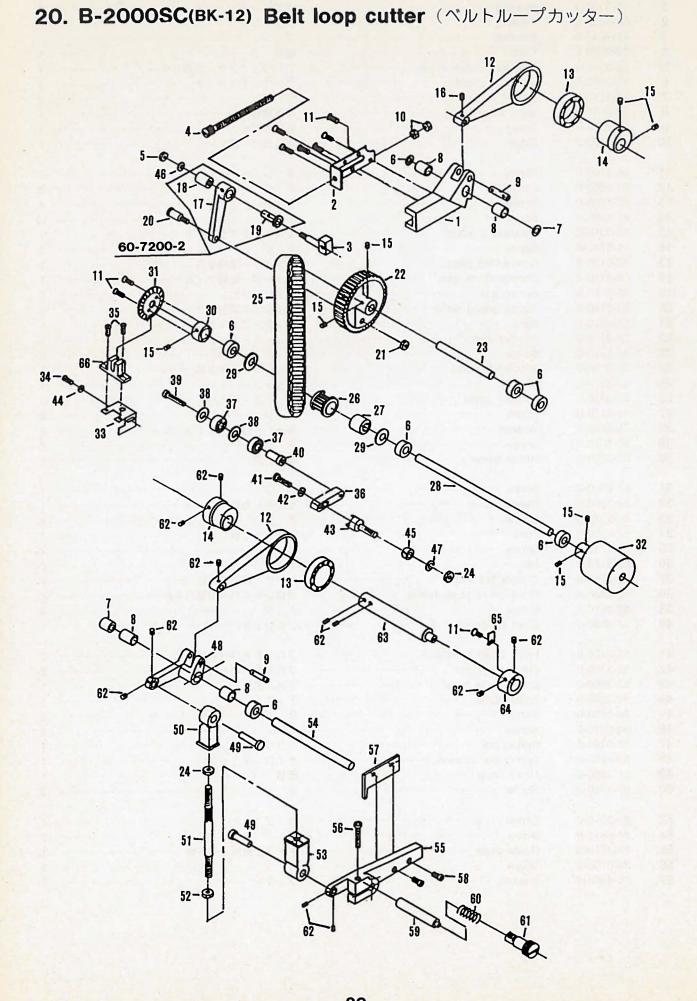
19. B-2000SC (BK-12) Belt loop cutter (ベルトループカッター)



From the library of: Superior Sewing Machine & Supply LLC

No.	Part No.	Part Name	品名	Q,ty
1	52-3530-0	Bearing	ベアリング	2
2	52-3400-0	Bearing	ベアリング	3
3	81-7040-0		ブッシュ	
4	52-2500-0	Frame ·····	本体	1
5	52-3940-0	One-way clutch coller	ワンウェイクラッチ用カラー	1
6	52-2810-0		ワンウェイクラッチ	
7	84-5210-0		ネ ジ	
8	52-2510-0		本体裏板	
9	52-2530-0		電装カバー	
10	52-3360-0		電装カバー蓋	
11	84-5740-0	Screw	ネ ジ	2
12	84-5660-0		・ネ ジ	3
13	87-1980-0	Screw		
14	87-1990-0	Screw		10
15	52-3310-0		ソレノイドブラケット	1
16	84-5740-0		ネ ジ	
17	52-3120-0		シューター連結金具	
18	52-3110-0		シューター駆動アーム	
19	52-3080-0		スプリングピン	
20	52-3140-0		コルクバネ調整カラー	
21	52-4020-0	Spring	コルクスプリング	1
22	52-3100-0		シューターシャフト	
23	84-5210-0		ネ ジ	
24	52-3090-0		シューター止め金具	
25	52-3070-0		シューター	
26	52-3520-0		シューター用カバー	
27	84-5750-0		ネ ジ	
28	75-3700-0		ルーパー台スラストワッシャ	
29	87-1970-0		ネ ジ	
30	52-2520-0		本体上蓋	
31	87-2050-0		ネ ジ	
32	52-3260-0		センサーカバー	
33	87-1970-0	Screw	ネ ジ	4
34	52-2550-0		上蓋チョウ板	
35	84-5740-0	Screw	ネ ジ	4
36	86-3110-0	.,	ナット	_
37	52-3250-0		センサー取付金具B	
38	52-3180-0		フロントカバー用板パネA	
39	84-3610-0		ネ ジ	
40	52-3160-0	Front cover ·····	フロントカバー	1
	FO 0170 C	March 1997	TO LAK TOUGH	
41	52-3170-0		フロントカバー取付金具	
42	52-3390-0		フロントカバーピン	
43	52-3860-0		下メス土台 ・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・	1
44	52-2880-0			
45	84-5790-0		ネ ジ	2
46	84-6610-0		ネ ジ	2
47	52-3380-0		スプリングピン	1
48	52-3790-0		ナイロンチューブ	1
49	52-3800-0		面板	1
50	87-1710-0	Screw	ネ ジ	3
50	94 3610 0	Sorow	ネ ジ	4
52	84-3610-0		ネ ジ	2
54	84-6610-0		下メス土台用ガイド板	1
55 56	52-3870-0		ネ ジ	1
56 57	84-6160-0 75-4560-0		ワッシャ	2
57	75-4560-0	AAGOIICI	1117	2

Subclass model (サブクラス機種)

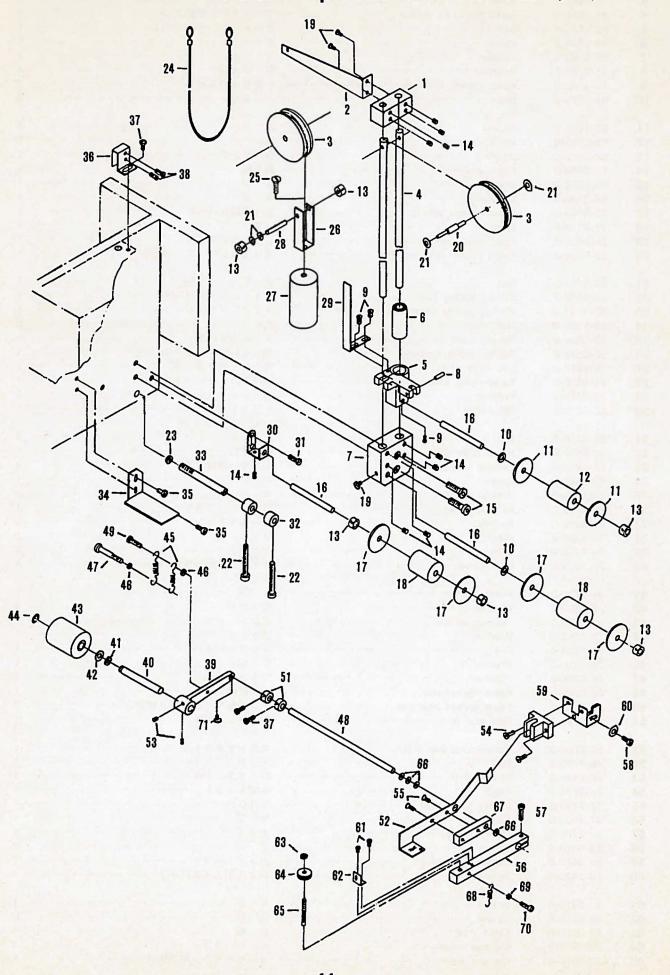


From the library of: Superior Sewing Machine & Supply LLC

No.	Part No.	Part Name	品名	Q,ty
1	52-2620-0		送り調節アーム本体	
2	52-2630-0		送り調節アーム目盛板	
3	52-2660-0	Slide pln ······	スライドピン	1
4	52-3650-0	Slide pln feed screw	スライドピン移動ネジ	1
5	86-4110-0	Nut ·····	ナット	1
6	75-1300-0	Collar	カラー	7
7	75-3720-0	Washer ·····	ワッシャ	2
8	81-7040-0		ブッシュ	
9	71-4340-0		糸寄せメガネピン	
10	88-1570-0		ナット	
11	87-1980-0	Screw	ネ ジ	9
12	52-2590-0	Main lever ·····	主レバー	2
13	52-2610-0	Bearing	ベアリング	2
14	52-2580-0	Feed eccentric ······	偏芯輪	2
15	84-5210-0	Screw	ネ ジ	7
16	84-3140-0		ネ ジ	
17	52-3850-0		送り連結レバーE	1
18	91-2710-0		ベアリング	1
19	75-2430-0		送り土台用ベアリング	1
20	52-2680-0		送り土台レバーエンドピン	1
20	02-2000-0	reed rocker aim end pin	近り工品レバーエントピン	
21	86-3110-0	Nut	ナット	1
22	52-2670-0		タイミングプーリー大	1
23	52-3690-0		タイミングプーリーシャフト	1
24	88-1760-0		ナット	2
25	52-2850-0		タイミングベルト	1
26	52-2840-0		タイミングプーリー小	1
27	52-2810-0		ワンウェイクラッチ	1
28	52-2830-0		送り下ローラーシャフト	1
29	75-3710-0		ワッシャ	2
30	52-3270-0	Slit collar ·····	スリットボス	1
04	50 0070 0	OU.		
31	52-3370-0		スリット	
32	52-2820-0		送り下ローラー	1
33	52-3240-0		センサー取付金具A	1
34	87-1940-0		ネ ジ	1
35	87-1970-0		ネ ジ	2
36	25-1290-0		アイドラーブラケット	1
37	91-8910-0	Bearing	ボールベアリング	2
38	75-4580-0	Washer ·····	ワッシャ	2
39	84-7650-0	Screw	ネ ジ	1
40	75-1650-0	Idler collar ·····	アイドラー用カラー	1
41	84-5790-0		ネ ジ	1
42	75-4670-0		ワッシャ	1
43	52-3150-0		テンションネジ	1
44	75-2260-0	Washer ·····	ワッシャ	1
45	75-1520-0	Collar	シャフトカラー	1
46	75-3810-0	Washer ·····	ワッシャ	1
47	75-2250-0	Washer ·····	ワッシャ	1
48	52-2700-0	Feed rocker arm	メス駆動アーム	1
49	52-2710-0	Feed rocker end pin	メス駆動アームエンドピン	2
50	52-2720-0		ロッドエンドR	1
51	52-2760-0	Connecting bar	スタットボルト	1
52	88-1770-0		ナット	1
53	52-2730-0		ロッドエンドR	1
54	52-2770-0		中間シャフト	1
55	52-2740-0		メスレバー	1
56	87-2000-0		ネ ジ	1
57	52-2750-0		上メス	1
58	84-6010-0		ネ ジ ···································	2
59	52-2860-0		上メスシャフト	1
60	79-1420-0	Spring	前メス用上メスバネ小	1
61	87-5210.0	Screw	ネ ジ	1
61	87-5210-0			1
62	84-5210-0		ネ ジ	11
63	52-2570-0	Main shaft		1
64		Censor collar ······		1
65	52-3910-0	Censor plate	センサーカラー用近接体	1

Subclass model (サブクラス機種)

21. B-2000SC(BK-12) Belt loop cutter (ベルトループカッター)

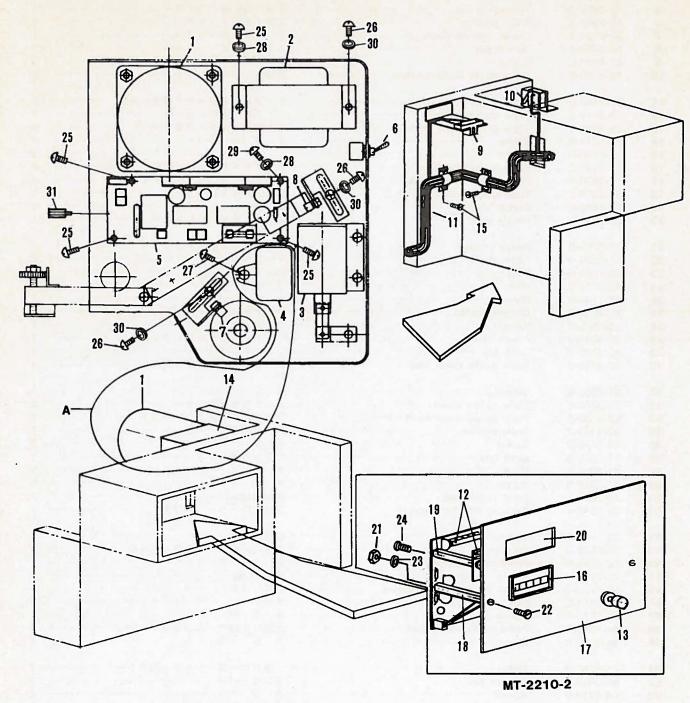


From the library of: Superior Sewing Machine & Supply LLC

No.	Part No.	Part Name	品名	Q, ty
1	52-2910-0	Upper tension base		
2	52-2980-0	Wire bracket	ワイヤー端金具	1
3	52-3700-0	Puller	ワイヤーロープ車	2
4	52-2920-0	Silde shaft	スライドシャフト	2
5	52-2930-0	Tension slider ······	テンション台スライダー	1
6	52-2990-0	Slide bearing	スライドベアリング	1
7	52-2900-0	Lower tension base ······	テンション台ベース	1
8	52-3050-0	Spring pin		
9	87-1980-0	Screw		
10	75-4580-0	Tape guide roller washer		
11	52-3430-0	Tape guide roller disk ······		
12	52-3010-0	Tape guide roller B	テープガイドローラーB	1
13	75-1050-0	Tape guide roller collar	ゴムガイドストップカラー	6
14	84-5210-0	Screw	ネ ジ	9
15	87-1730-0	Screw	・ネ ジ	2
16	52-3440-0	Tape guide roller	テープガイドローラー用軸	3
17	52-3420-0	Tape guide roller disk ······		
18	52-3000-0	Tape guide roller A		
19	87-1950-0	Screw		
20	52-3030-0	Pulley shaft A		
21	75-3700-0	Pulley washer	ルーパー会スラストロッシャ	1
22	52-3880-0	Tape guide pin ·······		
23 24	88-1660-0 52-3710-0	Nut Wire		
25	87-1130-0	Screw		
26	52-2950-0	Weight bracket ·····		
27	52-2960-0	Weight		
28	52-3040-0	Pulley shaft		
29	52-3770-0	Limit bar		
30	52-3890-0	Tape guide roller stay ······	テープカイトローラースティ	1
31	87-2030-0	Screw	ネ ジ	1
32	52-3340-0	Tape guide collar ······		
33	52-3330-0	Tape guide main shaft ······		
34	52-3320-0	Tape pusher ·····	テープ押え	1
35	84-5740-0	Screw	ネ ジ	3
36	52-3230-0	Limit box ······	リミットボックス	1
37	84-3620-0	Screw	ネ ジ	1
38	87-2020-0	Screw	ネ ジ	2
39	52-2600-0	Feed rocker arm		1
40	52-3840-0	Feed roller shaft (upper)	上送りローラーシャフト	1
41	02-1160-0	Washer	波座金	1
42	75-3720-0	Washer		
43	52-2780-0	Feed roller (upper) ·····		
44	75-2220-0	E-ring		
45	52-3730-0	Upper roller tension spring		
46	86-3110-0	Nut ·····		
47	84-5770-0	Screw		
48	52-4010-0	Feed rocker arm shaft		
49	84-5790-0	Screw		
51	75-2210-0	Collar ·····	上送りローラーシャフト田カラー	2
52	52-3950-0	Censor bar ·····		
53	84-5210-0	Screw		
54	87-1970-0	Screw		
55	98-8730-0	Screw		
56	52-3970-0	Censor bar bracket ·····		
57	87-1710-0		ネジ	
58	87-1940-0	Screw		
59	52-3240-0	Censor bracket A		
60	75-2260-0	Washer ·····		
64	94 1610 0	Saraw	4 81	
61	84-1610-0	Screw		
62	52-4000-0	Ratchet plate spring		
63	88-1460-0	Nut		
64	52-3990-0	Ratchet		
65	52-4030-0	Ratchet screw		
66	75-3810-0	Washer		
67	52-3960-0	Censor bar bracket ·····		
68	52-3980-0	Censor bar tension spring		
69	86-2110-0	Nut ·····		
70	84-3670-0	Screw		
71	84-6160-0	Screw	ネ ジ	. 1

Subclass model (サブクラス機種)

22. B-2000SC(BK-12) Belt loop cutter (ベルトループカッター)



A-Induction moter set No.

Voltage	Part No.
≠ 1,100V	MT-1330-2
≠ 1, 115V	MT-1340-2
∮ 1, 200V	MT-1310-2
≠ 1, 220V	MT-1320-2

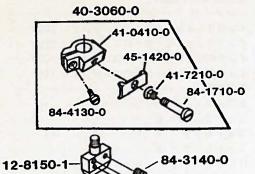
No.	Part No.	Part Name	品	名	Q, ty
1	MT-1310-0	Induction moter \$1, 200V	インダク	プションモーター φ1 , 200V ·············	1
	MT-1320-0	Induction moter \$1, 220V	インダク	7ションモーター ф 1 , 220V ············	1
	MT-1330-0	Induction moter \$1, 100V			
	MT-1340-0	Induction moter \$1, 115V			1
2	MT-1601-0	Transformer 100V,115V ······ 3			1
	MT-1602-0	Transformer 200V,220V 3			1
3	MT-1700-0	Solenoid	ノレノイ	۲ F	1
4	MT-1400-0	Capacitor for induction moter 200V 1			1
	MT-1410-0	Capacitor for induction moter 220V 1	インダク	ションモーターのコンデンサー 220V …	1
	MT-1420-0	Capacitor for induction moter 100V 1			1
	MT-1430-0	Capacitor for induction moter 115V 1	インダク	ションモーターのコンデンサー 115V …	1
5	MT-2200-2	Control box sub assembly t	サブ基板	₹ ·····	1
6	MT-0910-0	Toggle switch ·····			
7	MT-1802-2	Photo-censor B			
8	MT-1801-2	Photo censor A			
9	MT-1801-2	Photo censor A			
10	MT-0840-0	Limit switch	ノミット	・スイッチ	1
11	MT-2560-2	Wiring harness	フィヤー	- リングハーネス	1
12	MT-2210-0	Control box main assembly ±	È基板		1
13	MT-0950-2	Push button	甲しボタ	٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠٠	1
14	MT-1350-0	Gear box ····· +	ドヤーボ	「ックス	1
15	84-5710-0	Screw *	トジ		2
16	MT-0850-2	Degital switch set(with wire) ······ ラ	デジタル	ノスイッチセット(線付)	1
17	52-2560-0	Front panel	フロント	パネル	1
18	52-3450-0	Screw (Long) ·····	大角支柱	ネジ	3
19	52-3460-0	Screw (Middle)	大角支柱	ネジ	2
20	52-3490-0	Panel window	ペネル用	窓	1
21	88-1370-0	Nut +	- w h		5
22	87-1980-0	Screw ······			
23	75-4450-0	Washer			
24	87-1970-0	Screw ······ ネ			
25	87-1970-0	Screw ・・・・・・・・・・・・・・・・・・・・ネ			
26	87-1940-0	Screw ·······ネ			
27	87-1960-0	Screw ······ ネ			1
28	75-2240-0	Washer	17.00		
29	87-1950-0	Screw ······ ネ			
30	75-4550-0	Washer			
31	52-3470-0	Screw(small) ······· ネ	ジ・		4

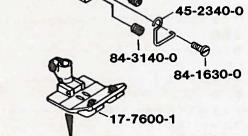
No.	Part No.	Part Name	品名	Q, ty
а	MT-2564	Lead wire. Sub circuit boad → Electric power (P-8)	リード線、サブ基板↔電源 (P-8)	1
b	MT-2565	Lead wire. Main switch-Sub circuit boad (P-7)	リード線、メインスイッチ↔サブ基板 (P-7)	1
С	MT-2566	Lead wire. Sub circuit boad → Moter Switch (P-5)	リード線、サブ基板↔モータースイッチ (P-5)	1
d	MT-2567	Lead wire. Sub circuit boad↔Electric power (P-6)	リード線、サブ基板→電源 (P-6)	1
е	MT-2568	Lead wire. Sub circuit boad → Moter, Capacitor (CN-6)	リード線、サブ基板↔ モーター,コンデンサー(CN-6)	1
f	MT-2569	Lead wire. Accessory, Sub circuit boad output (CN-7)	リード線、付属品サブ基板出力 (CN-7)	1
g	MT-2570	Wire for electric power (1.5m)	電源用線 (1.5m)	1
h	MT-0500	Union belt	結束バンド	15
i	MT-0560	Nylon clamp	ナイロンクランプ	1
j	MT-0620	Capsule terminal	カプセル端子	4
k	MT-0550	Nylon clamp	ナイロンクランプ	2

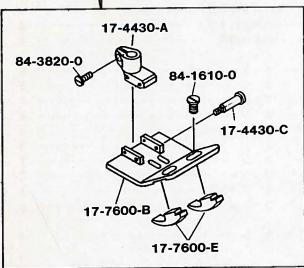
23. Gauge parts (1) ゲージ関係(1)

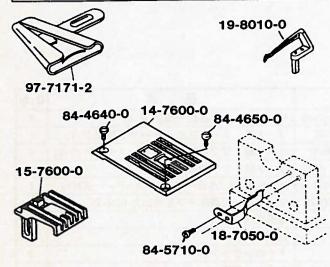
V7102BK

Gauge width 1/4''(ゲージ巾1/4''用) Finishing tape width 16~20mm (テープ巾16~20mm)





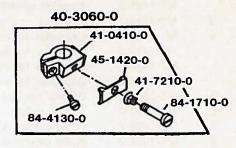


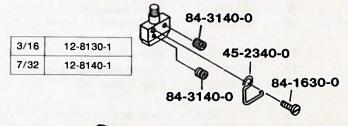


V7102BK

Gauge width 7/32, 3/16

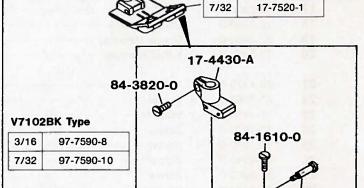
Finishing tape width 8~16mm (テープ巾8~16mm)





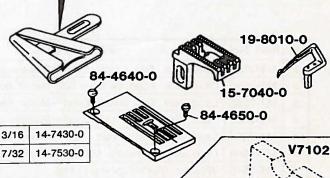
3/16

17-7420-1



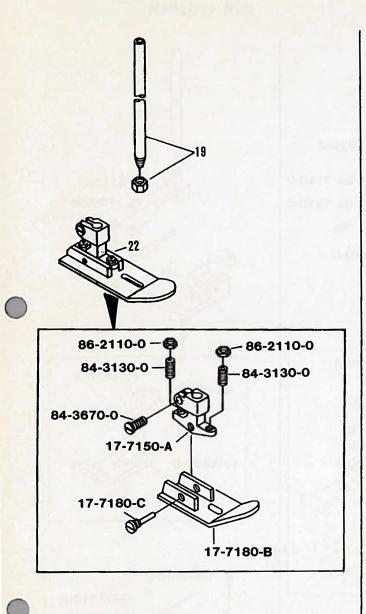
V7102BK Type

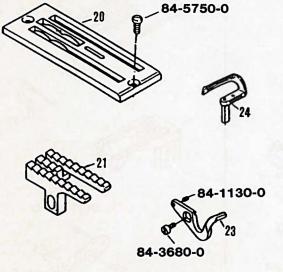
V7102I	ВК Туре			17-4430-0
	Part No.	tulion)	()	
3/16"	97-7170-8			
7/32"	97-7171-0	040	1 7 7400 0	la l
		3/16	17-7420-B	
		7/32	17-7520-B	17-7420-E

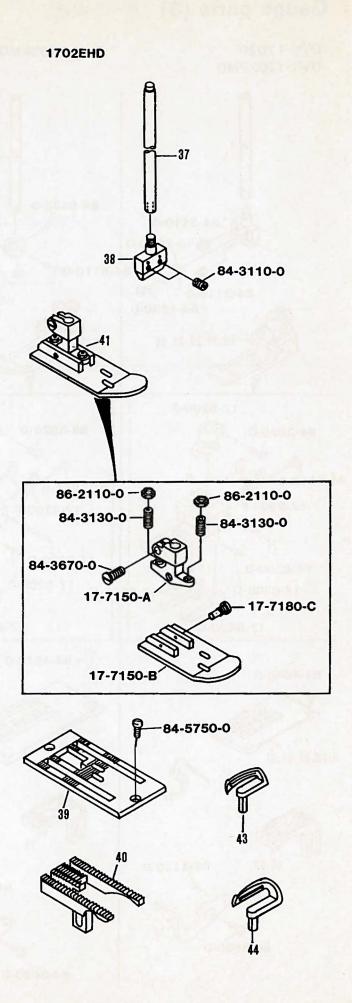


Gauge parts (2) ゲージ関係(2)

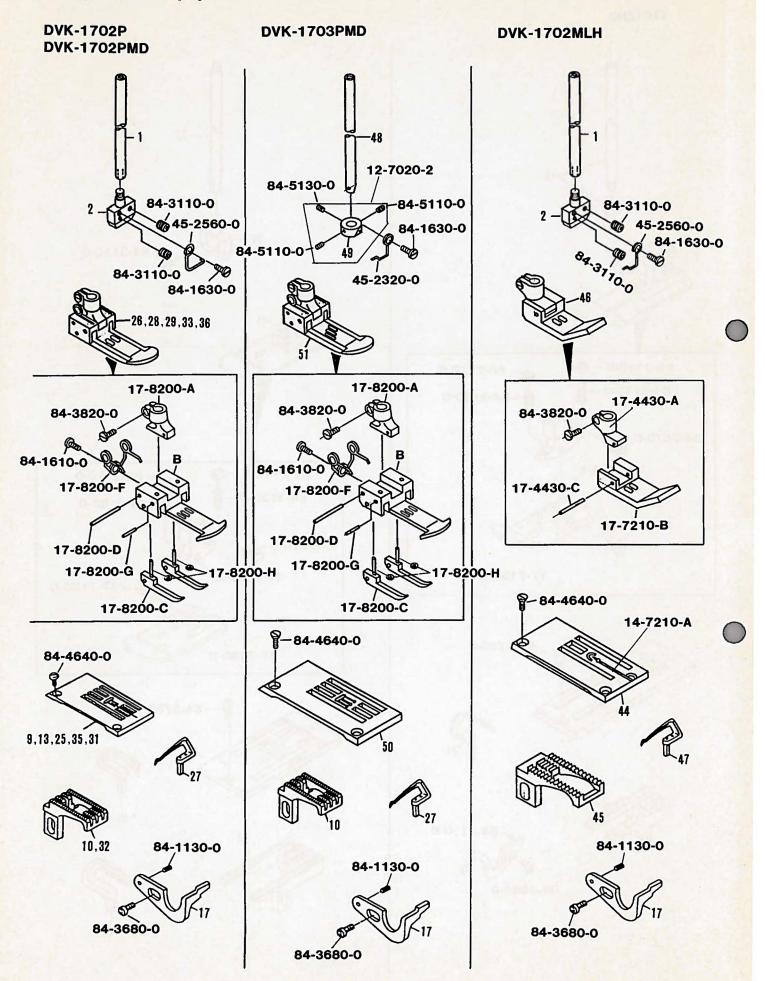
1701EHD







Gauge parts (3) ゲージ関係(3)

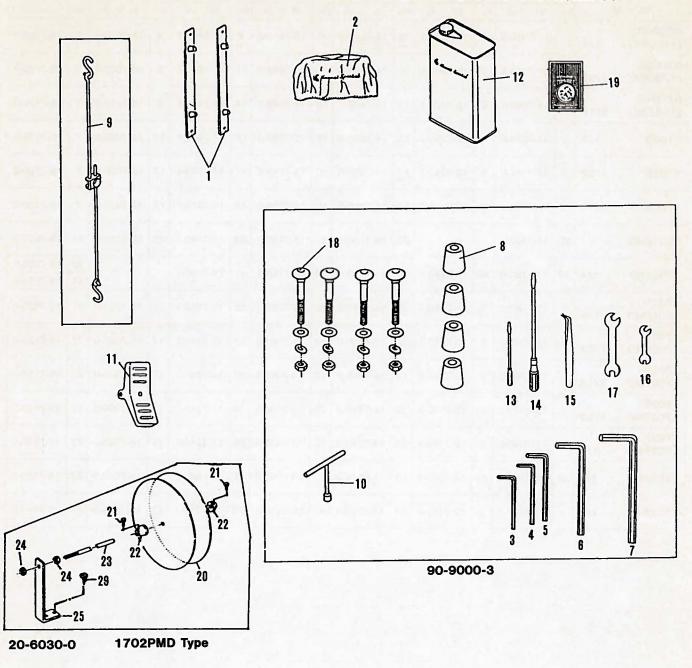


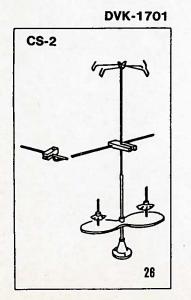
From the library of: Superior Sewing Machine & Supply LLC

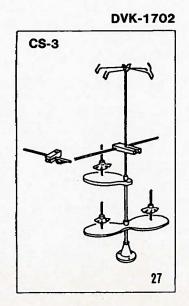
Mode	1	- 1	leedle bar	Ne	edle holdar	N	eedle plate		Feed dog	P	resser foot	Ne	edle guard		Looper
機利	睡	No.	針棒	No.	針株	No.	針板	No.	送り歯	No.	押え	No.	針受け	No.	ルーパー
B2000C (1702BK)	1/4	1	11-7040-0	2	12-2290-1	3	14-7600-0	4	15-7600-0	5	17-7600-1	6	18-7050-0	7	19-7120-0
B2000C (1702BK)	7/32	1	11-7040-0	2	12-2280-1	9	14-7530-0	10	15-7040-0	11	17-7520-1	6	18-7050-0	7	19-7120-0
B2000C (1702BK)	3/16	1	11-7040-0	2	12-2170-1	13	14-7430-0	10	15-7040-0	14	17-7420-1	6	18-7050-0	7	19-7120-0
1702B	1/4	1	11-7040-0	2	12-2290-1	15	14-7630-0	10	15-7040-0	16	17-7620-1	17	18-7020-0	7	19-7120-
1702B	7/32	8	11-7040-0	2	12-2280-1	17	14-7530-0	10	15-7040-0	11	17-7520-1	17	18-7020-0	7	19-7120-
1702B	3/16	12	11-7040-0	2	12-2170-1	18	14-7430-0	10	15-7040-0	14	17-7420-1	17	18-7020-0	7	19-7120-
1701EHD		19	11-7130-1			20	14-7180-0	21	15-7180-0	22	17-7180-1	23	18-7310-0	24	19-7030-
1702EHD	1/4	37	11-7190-0	38	12-7180-1	39	14-7170-0	40	15-7100-0	41	17-7150-1			43	19-7200-
170ZEHD	174	31	11-7190-0	30	12-7100-1	39	14-7170-0	40	15-7100-0		17-7130-1			44	19-7210-
1702P 1702PMD	1/4	1	11-7040-0	2	12-2290-1	25	14-7640-0	10	15-7040-0	26	17-7640-1	17	18-7020-0	27	19-7120-
1702P 1702PMD	7/32	1	11-7040-0	2	12-2280-1	9	14-7540-0	10	15-7040-0	28	17-7540-1	17	18-7020-0	27	19-7120-
1702P 1702PMD	3/16	1	11-7040-0	2	12-2170-1	13	14-7440-0	10	15-7040-0	29	17-7440-1	17	18-7020-0	27	19-7120-
1702P 1702PMD	5/32	1	11-7040-0	2	12-2160-1	31	14-7340-0	32	15-7030-0	33	17-7340-1	17	18-7020-0	27	19-7120-
1702P 1702PMD	1/8	1	11-7040-0	2	12-2150-1	35	14-7240-0	32	15-7030-0	36	17-7240-1	17	18-7020-0	27	19-7120-
1703PMD	1/4	48	11-7360-0	49	12-7020-1	50	14-8640-0	10	15-7040-0	51	17-7940-1	17	18-7020-0	27	19-7120-
1702MLH	1/8	1	11-7040-0	2	12-2150-1	44	14-7210-0	45	15-3210-0	46	17-7210-1	17	18-7020-0	47	19-7140-0

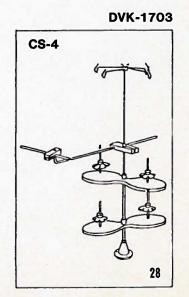


(アクセサリー、アタッチメント、糸立て)



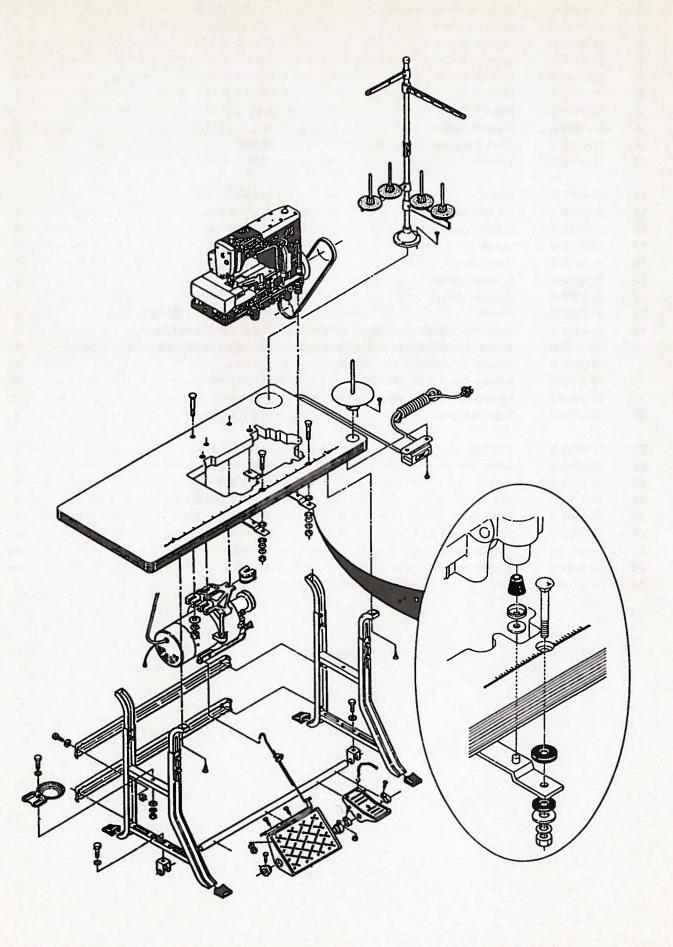




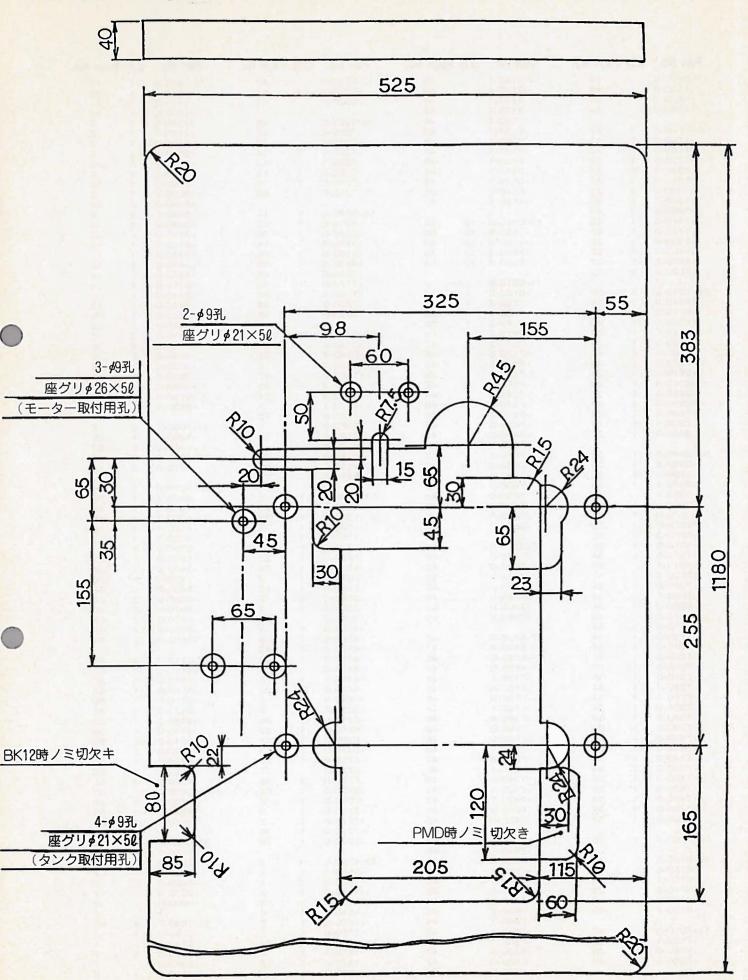


No.	Part No.	Part Name	品名	Q,ty
1	25-1400-0	Machine mount bracket	タンク取付金具	2
2	28-0210-0	Machine cover	ミシン頭部ビニールカバー	1
3	28-3100-0	Wrench	6角レンチ 1.5	1
4	28-3110-0	Wrench A	6角レンチ A	1
5	28-3120-0	Wrench B ·····	6角レンチ B ·······	1
6	28-3130-0	Wrench C	6角レンチ C	1
7	28-3140-0	Wrench D	6角レンチ D	1
8	31-1630-0	Cushion rubber	クッションゴム	4
9	77-0060-2		連結棒	
10	28-4640-0	Wrench T	T型レンチ 10ミリ	1
11	77-0010-2	Pedal ·····	押え揚げペダル	1
12	28-6110-0	Oil tellesso 33 ······	ミシンオイル	1
13	28-4510-0	Screw driver (small)	・ドライバー小	1
14	28-4520-0	Screw driver	ドライバー大	1
15	28-0110-0	Tweezers	ピンセット	1
16	28-4210-0	Spanner (small)	スパナ小	1
17	28-4220-0	Spanner (large) ······	スパナ大	1
18	80-7510-0		クラッチモーター取付ネジ	
19	13-0160-6	Needle UY-128GAS #16 B,B2000C (1/4),1702MLH ···	針B,B2000C (1/4),1702MLH ······	10
	13-0140-6	Needle UY-128GAS #14 B2000C (3/16,7/32) ···	針B2000C (3/16,7/32) ······	10
	13-0110-6	Needle UY-128GAS #11 P,PMD ······	針P,PMD ·····	10
	13-2750-5	Needle DR-2 #25 1701EHD	針1701EHD ······	10
	13-2800-6	Needle UY-143GS #25 1702EHD	針1702EHD ······	10
20	26-8670-0	Tape reel disc ·····	円板テープガイド	2
21	87-1560-0	Bolt M5	六角ボルトM5 ·······	2
22	26-8680-0	Coller ······	円板受け金具	2
23	26-8660-0	Post ·····	テープ支柱	1
24	88-1760-0	Nut	テープ支柱止めナット	2
25	26-7400-0	Plate ·····	テープロールプレート	1
26	42-0020-0	Thread stand (2) CS-2 ·····	2本糸立て	1set
27	42-0030-0	Thread stand (3) CS-3 ······	3本糸立て	1set
28	42-0040-0	Thread stand (4) CS-4 ······	4本糸立て	1set
29	87-9010-0	Bolt ·····	皿木ネジ小	2

25. Table stand assembly diagram (テーブルスタンド据付図)



26. Table diagram (テーブル図)



From the library of: Superior Sewing Machine & Supply LLC

Part No.	Q,ty	Page No.	Part No.	Q,ty	Page No.	Part No.	Q,ty	Page No.	Part No.	Q,ty	Page No.
00-0420-0		19	12-2140-1		48	17-8200-F		47	23-1950-0	1	10
-1150-0		19	-2150-1		48	-8200-G		47	-1970-0	1	10
-140G-0		21	-2160-1		48 48	-8200-H		47	-1970-0 -1970-0	1	12 19
-7750-0		35	-2170-1 -2280-1		48	18-7020-0		48	-2060-0	i	2
01-111G-0	1	22	-2280-1		48	-7050-0		45	-2160-0	1	2
-1160-0	1	22	-2290-1		48	-7050-0		48	-2290-0	1	2
-1180-0	1	22	-2290-1		48	-7220-0	1	14 13	-2340-0 -2630-0	1	2 2
-1210-0	1 2	22 22	-7020-1 -7180-1		48 48	-7220-1 -7250-0	1	14	-2960-0	1	6
-1240-0 -1310-0	1	22	-8130-1		45	-7260-0	i	14	-2960-0	1	18
-1340-0	1	22	-8140-1		45	-7310-0		48	-3040-0	1	2
-1360-0	2	22	-8150-1		45	40 0000 0		4.4	-3240-0	2	24
-1380-0	2	22 22	13-0110-6	10	50	19-3030-0 -3050-0	1	14 30	-3240-0 -3240-0	4	4
-1410-0 -1430-0	1	22	-0140-6	10	50	-3050-0	i	36	-3240-0	4	28
-1450-0	1	22	-0160-6	10	50	-3150-0	1	14	-3140-0	1	12
-1460-0	1	22	-2750-5	10	50	-3150-0	1	36	-3410-0	1	12
-1470-0	1	22	-2800-6	10	50	-3180-0 -7030-0	1	30 48	-3410-0 -3410-0	1	12 14
-1520-0	1	22	14-0310-2	1	2	-7120-0		48	-3410-0	i	26
02-1010-0	2	20	-0720-0	i	28	-7140-0		48	-3410-0	1	26
-1010-0	2	22	-0720-2	1	26	-7200-0		48	-3410-0	1	26
-1110-0	1	20	-0720-2		25	-8010-0		45	-3410-0 -3410-0	1	30 32
-1120-0	1	20 20	-0740-2 -0910-2	1	36 18	20-0110-1		1	-3410-0	2	10
-1150-0 -1160-0	1	20	-0910-2		17	-0140-1		25	-3410-0	2	12
-1160-0	i	42	-7170-0		48	-0140-1		31	-3630-0	1	8
-1170-0	1	20	-7180-0		48	-1300-1		1	-3830-0	1	18 12
-2510-0	1	20	-7210-0		48 47	-1570-2 -1570-3		17 25	-3930-0 -3960-0	1	10
-2560-0 -2610-0	1	20 20	-7210-A -7240-0		48	-1570-3		27	-9110-0	4	8
-2630-0	i	20	-7340-0		48	-1720-1		1	-9130-0	1	2
-2660-0	1	20	-7430-0		48	-1720-6		35			
-2800-0	1	20	-7430-0		48	-2080-0		1	25-1080-0 -1290-0	2	2 40
-3000-0	1	20	-7440-0 -7530-0		48 45	-2180-0 -3160-0		1	-1400-0	2	50
07-2940-0	1	36	-7530-0		48	-4160-0		25	-8010-0	2	2
-2950-0	i	36	-7530-0		48	-4160-0		31	-8010-0	3	26
-3860-0	1	36	-7540-0		48	-6410-0		17	00 4040 0		40
-3970-1	1	36	-7600-0		45 48	21-1080-0	1	2	26-4010-0 -4020-0	1	18 18
-3970-1 -3970-A	1	35 36	-7600-0 -7630-0		48	-1080-0	i	26	-4030-0	4	18
-3970-B	1	36	-7640-0		48	-1080-0	1	32	-4060-0	4	18
-3970-C	1	36	-8640-0		48	-1220-0	1	2	-4070-0	4	18
-3970-D	1	36			40	-1350-0	1	2 2	-4080-0 -5530-0	4	18 26
-3970-E -7010-0	1	36 34	15-3210 - 0 -7030-0		48 48	-1920-0 -1950-0	1	26	-5530-0	i	32
-7010-0	11.	33	-7040-0		45	-1950-0	1	32	-7400-0	1	50
-7020-0	1	34	-7040-0		48	-2080-0	1	2	-7400-0	1	50
-7030-0	1	34	-7100-0		48	-2180-0	1	18 2	-8660-0 -8660-0	1	50 50
-7050-0	1	34 34	-7180-0 -7600-0		48 45	-3160-0 -3520-0	1	2	-8670-0	2	50
-7060-0 -7070-0	1 2	34	-7600-0		48	-3660-0	1	18	-8670-0	2	50
-7170-0	1	34				-4020-0	- 1	2	-8680-0	2	50
-7180-0		34	17-4430-A		45	-4160-0	1	26	-8680-0	2	50
-7210-0	1	34	-4430-A		47	-4160-0 -4410-0	1	32 28	28-0110-0	1	50
-7220-0 -7260-0	1	36 36	-4430-C		45 47	-4430-0	1	2	-0110-0	i	50
-7270-0	i	36	-7150-1		48	-4430-0	1	26	-0210-0	1	50
-7280-0	1	34	-7150-A		46	-4430-0	1	36	-3100-0	1	50
-7290-0	1	34	-7150-B		46	-5190-0 -5210-0	1	2 2	-3110-0 -3120-0	1	50 50
-7330-0 -7350-0	1	34 34	-7180-1 -7180-В		48 46	-5210-0 -5210-0	1	26	-3130-0	1	50
-7390-0		34	-7180-C		46	-5210-0	i	28	-3140-0	1	50
-7420-0	1	34	-7180-C		46	-5280-0	1	18	-4210-0	1	50
-7430-0	1	34	-7210-1 7010 P		48	-5310-0	1	18 18	-4210-0 -4220-0	1	50 50
-7440-0	1 2	34 34	-7210-B -7240-1		47 48	-5720-0 -5720-2	1	18 17	-4220-0	1	50
-7450-0 -7460-0	1	34	-7340-1		48	-5730-0	1	26	-4510-0	1	50
-7470-0	i	34	-7420-1		45	-5730-0	1	28	-4520-0	1	50
-7480-0	1	34	-7420-1		48	-7010-0	1	2	-4520-0	. 1	50
-7490-0	1	34	-7420-B		45 45	-7110-0 -7210-0	1	2 2	-4640-0 -6110-0	1	50 50
-7500-0	1	34	-7420-E -7440-1		45	-7260-0	1	36	-0110-0		00
09-2860-0	1	36	-7520-1		45	-7270-0	1	36	30-0160-0	1	8
			-7520-1		48				-1110-0	1	6
10-9150-0		13	-7520-B		45	23-1200-0	4	2 2	-1220-0 -2030-0		7 7
-9150-0 -9150-1		35 13	-7540-1 -7600-1		48 45	-1590-0 -1600-0	3	8	-2460-0		7
-9150-1 -9150-2		35	-7600-1		48	-1610-0	1	2	-2570-0		7
-9180-0		29	-7600-B		45	-1640-0	1	8	-4000-0		7
-9180-1		29	-7600-E		45	-1640-0	1	8	34 4600 0	4	50
44 7040 0		40	-7620-1 -7640-1		48 48	-1660-0 -1750-0	1	6 2	31-1630-0 -2190-2	4	50
11-7040-0 -7130-1		48 48	-7640-1 -7940-1		48	-1870-0	- 1	24	-2190-2		ī
-7190-0		48	-8200-A		47	-1870-0	2	4	-2440-0	1	8
-7360-0		48	-8200-C		47	-1870-0	2	28	-2440-2		7
			-8200-D		47	-1890-0	1	16	-3140-0	1	8

Part No.	Q,ty	Page No.	Part No.	Q,ty	Page No.	Part No.	Q,ty	Page No.	Part No.	Q,ty	Page No.
31-3140-0	1 5	8	41-7020-0 -7020-0	1	4 24	52-2760-0 -2770-0	1	40 40	60-0800-0 -0900-0		13 11
-3140-0 -3640-0	1	8	-7020-0	2	28	-2780-0	1	42	-0900-0		17
-4090-0	1	8	-7210-0	1	4	-2810-0	1	38	-1120-0		25
-4100-0 -4100-1	1	10 9	-7210-0		45	-2810-0 -2820-0	1	40 40	-1120-0 -1120-1		29 25
-4380-0	1	6	42-0020-0	1	50	-2830-0	1	40	-1120-1		29
05 4000 0	1.1		-0030-0	1	50	-2840-0	1	40	-1230-0		25 31
35-1220-0 -1990-0	1	8 14	-0030-0 -0040-0	1	50 50	-2850-0 -2860-0	1	40 40	-1230-0 -1310-1		33
-1990-0	1	30	-0040-0	1	50	-2880-0	1	38	-1330-0		33
-2030-0 -2040-0	2	8	43-1040-0	1	28	-2900-0 -2910-0	1	42 42	-1500-0 -1500-2		19 19
-2040-1		7	-1050-0	i	28	-2920-0	2	42	-1710-0		19
-2460-0	1	8	-1120-0	1	24 28	-2930-0	1	42 42	-1720-0		19 9
-2570-0 -3150-0	1	8	-1120-0 -3310-0	1	4	-2950-0 -2960-0	1	42	-2160-0 -3430-0		19
-3160-0	1	8	-3330-0	1	24	-2980-0	1	42	-3700-0		9
-3170-0 -3180-0	2	8	-3350-0 -3350-0	1	24	-2990-0 -3000-0	1 2	42 42	-3710-0 -3720-0		13 13
-3220-0	1	8	-3390-0	1	24	-3010-0	1	42	-3720-0		29
-3420-0	7	8	-3390-0 -3410-0	1	28 24	-3030-0 -3040-0	1	42 42	-3720-0 -3730-0		35 29
-4120-0 -5000-0	2	8	-3440-0	i	4	-3050-0	1	42	-3730-0		35
-9150-0	1	2	-3450-0	1	28	-3070-0	1	38	-3740-0		19
39-1080-0	1	2	-4370-0 -4370-0	2	24 28	-3080-0 -3090-0	2	38 38	-3740-1 -3750-0		19 9
-1330-0	1	8				-3100-0	1	38	-3750-1		9
-1370-0	1	18	45-0970-0 -0980-0	2	28 28	-3110-0	1	38 38	-3830-0 -3860-0		33 21
-1370-0 -1670-0	1	2	-0990-0	1	28	-3120-0 -3140-0	1	38	-6100-1		9
-2160-0	1	2	-1000-0	1	4	-3150-0	1	40	-7120-0		11
-2330-0 -2330-0	1	2 18	-1010-0 -1020-0	1	4	-3160-0 -3170-0	1 2	38 38	-7120-1 -7120-2		11
-2000-0	314		-1090-0	1	24	-3180-0	1	38	-7200-0		25
40-1210-0		3 3	-1140-0 -1210-0	1	28 4	-3220-0 -3230-0	1	40 42	-7200-1 -7200-1		25 31
-1310-0 -3060-0		45	-1220-0	1	4	-3240-0	1	40	-7200-2		39
-3700-0		23	-1290-0	1	24	-3240-0	1	42	-7220-5		13
-3710-0 -3810-0		27 3	-1310 - 0 -1320-0	1	4 4	-3250 - 0 -3260-0	1	38 38	-7220-8 -7800-0		29 13
-5310-0		3	-1390-0	1	24	-3270-0	1	40	-9420-0		25
-5320-0 -7110-0		3 23	-1420-0 -1420-0	1	4 45	-3310-0 -3320-0	1	38 42	-9420-0 -9710-0		31 9
-7230-0		27	-1450-0	1	28	-3330-0	i	42	-9710-0		
44 0440 0			-1510-0	1	4	-3340-0	2	42	61-2010-U	1	19 34
41-0410-0 -1010-0	2	45 24	-1580-0 -1620-0	1	28 4	-3360-0 -3370-0	1	38 40	-2550-U -3120-0	1	14
-1010-0	3	4	-1710-0	1	24	-3380-0	1	38	-3130-U	1	26
-1010-0 -1010-0	4	4 28	-2250-0 -2250-0	1	4 26	-3390-0 -3400-0	2	38 38	-3130-U -3220-0	1	30 12
-1050-0	2	24	-2250-0	i	32	-3420-0	4	42	-3250-U	1	32
-1050-0	3	4 4	-2340-0 -2560-0		45 47	-3430-0 -3440-0	3	42 42	-3220-U -5130-U	1	26 36
-1050-0 -1050-0	4	28	-2300-0			-3450-0	3	44	-7110-U	i	10
-1070-0	2	24	47-1310-0	1	4	-3460-0	2	44	-7130-U	1	10
-1070-0 -1070-0	3	4 4	-1320-0 -1440-0	1	4 36	-3470-0 -3490-0	4	44 44	-7140-U -8100-U	1	19 20
-1070-0	4	28	-1710-0	2	24	-3520-0	1	38	-8210-U	1	22
-1110-0 -1110-0	6	24	-2010-0 -2020-0	1	24 4	-3530-0 -3650-0	2	38 40	-8230-U -8230-U	1	14 14
-1110-0	8	4	-2020-0	i	36	-3690-0	1	40	-8230-U	1	30
-1110-0	8	28 28	49-1390-1	1	14	-3700-0 -3710-0	2	42 42	-8230-U -8230-U	1	30 36
-1130-0 -1130-B	1	24	49-1390-1		1	-3730-0	2	42	-8410-U	1	34
-113B-0	1	4	50-5540-2		17	-3770-0	1	42	00 0040 11		40
-1150-0 -1150-0	3	4	-5710-2 -5730-0		11 25	-3790-0 -3800-0	1	38 38	63-2010-U -2110-U	1	19 34
-1170-0	3	4	-5730-0		31	-3840-0	1	42	-2320-U	1	12
-1170-0 -1180-0	4 2	4 24	51-0130-0	1	12	-3850-0 -3860-0	1	40 38	-2320-U -2320-U	1	14 26
-1190-0	2	24	-0310-0	i	12	-3870-0	i	38	-2320-U	- i	26
-1210-B	1	24	-0360-0	1	12	-3880-0	2	42	-2320-U	1	30
-121B-0 -123B-0	1	4 28	52-2500-0	1	38	-3890-0 -3910-0	1	42 40	-2320-U -3340-1	1	32 22
-1260-0	4	28	-2510-0	1	38	-3940-0	1	38	-3520-0	1	26
-1270-0 -1310-0	4 2	28 24	-2520-0 -2530-0	1	38 38	-3950-0 -3960-0	1	42 42	-3520-0 -3530-2	11	32 12
-1310-0	3	4	-2550-0	1	38	-3970-0	i	42	-5120-1	1	10
-1310-0	4	4	-2560-0	1	44 40	-3980-0 -3990-0	1	42 42	-6210-0 -6210-0	1	26 32
-1310-0 -1320-0	4	28 4	-2570-0 -2580-0	2	40	-4000-0	1	42	-6210-1	1	10
-1320-0	1	24	-2590-0	2	40	-4010-0	1	42	-6210-1	1	18
-1320-0 -1360-0	2	28 28	-2600-0 -2610-0	1 2	42 40	-4020-0 -4030-0	1	38 42	-7110-0 -7130-1	1	19 10
-1720-0	2	24	-2620-0	1	40				-8100-1	1	20
-1720-0 -1720-0	3	4	-2630 - 0 -2660-0	1	40 40	55-0410-0 -0510-0	1	12 12	-8110-0 -8110-1	1	34 14
-1760-0	4	28	-2670-0	i	40	-0530-0	1	36	-8110-1	1	34
-3030-0	1	4	-2680-0	1	40	-0550-0	1	26	-8120-1 -8120-1	1	14
-3050-0 -4160-0	1	4	-2700 - 0 -2710-0	1 2	40 40	-0550-0 -0610-0	1	32 19	-8120-1 -8120-1	1	30 36
-7010-0	1	24	-2720-0	1	40	-1550-0	1	18	-8210-U	1	36
-7010-0 -7010-0	2	4 28	-2730-0 -2740-0	1	40 40	-1750-0 -1750-0	1	26 32	65-3020-0	1	10
-7010-0	3	4	-2750-0	i	40	-1760-0	i	12	-3020-0	1	19

Part No.	O tv	Page No.	Part No.	O tv	Page No.	Part No.	Q.tv	Page No.	Part No.	Q.tv	Page No.
Part No.	Q,ty	Page No.	71-7750-2	C,ty	31	75-4550-0	3	2	84-1610-0	1	2
65-3020-1 -3020-1		19	-7830-0	1	12	-4550-0	3	44	-1610-0	1	14
-3340-1	1	22	-7830-2		11	-4560-0	1 2	38	-1610-0 -1610-0	1	18 24
-4010-0 -4010-1	1	30 29	-7890-0 -7890-2	1	34 33	-4560-0 -4580-0	2	34	-1610-0	1	28
-4020-0	1	36	-8700-0	1	10	-4580-0	2	40 42	-1610-0	1 2	36 42
-4020-1 -4350-0	1	35 14	-8720-0 -8750-0	1	10 18	-4580-0 -4670-0	1	40	-1610-0 -1610-0	3	42
-4350-1		13	-8800-0	1	26	-4670-0	3	18	-1610-0	3	24
-9020-0 -9020-0		30 36	-8800-0 -9010-0	1	32 14	-4700-0 -4700-0	1	8	-1610-0 -1610-0	3	28 34
-9020-2		29	-9010-0	1	30	-4910-0	1	19	-1610-0		45
66-1110-0	1	10	-9010-0 -9210-0	1	36 20	-5520-0 -5520-0	1	19 20	-1610-0 -1620-0	1	47 14
-1310-0		12	-9330-0	1	10	-5520-0	1	20	-1620-0	2	22
67-1320-1	1	14	73-1130-1	1	10	-5520-0	2	19	-1620-0 -1620-0	2	36 22
-1320-1		26	-1150-0	i	32	77-0010-2	1	50	-1620-0	3	22
-1320-1		30 20	-1150-1	1	26	-0060-2 -0350-0	1	50 16	-1620-0 -1630-0	6	20 24
-1710-0 -1720-0		19	75-1010-0	2	10	-0360-0	i	16	-1630-0	2	28
-1810-0	1	22	-1010-1		9	-1010-0	- 1	16 16	-1630-0 -1630-0		45 47
-2230-1 -2250-1		30 14	-1050-0 -1070-1	6	10	-1030-0 -1030-1		15	-1640-0	1	14
-3110-1	1	12	-1120-1	1	10	-1070-0	1	16	-1640-0	1	30
-3120-0) 1	26	-1130-1 -1140-0	2	20 14	-1090-0 -1110-0	1	16 16	-1640-0 -1710-0	2	18
69-1050-2	1	10	-1300-0	7	40	-1140-0	1	16	-1710-0	12	45
-1210-0		10 10	-1320-1 -1390-1	1	12 14	-1160-0 -1210-0	1	16 16	-1760-0 -1770-0	1	12 12
-1210-0 -1410-1		10	-1390-1		13	-1310-0	1	16	-3110-0		47
-2160-0		10	-1520-0	1	36 40	-1330-0	1	16 16	-3130-0 -3140-0	1	46 40
-3050-2	2 1	10	-1520-0 -1540-1	1	16	-8110-0		10	-3140-0	4	2
70-0170-0		25	-1650-0	1	40	79-1200-0	1	32	-3140-0	5	22
-0170-0 -0270-0		31 9	-2110-0 -2210-0	1 2	20 42	-1210-0 -1260-0	1	16 20	-3140-0 -3610-0	1	45 2
-0370-0		17	-2220-0	1	42	-1420-0	1	36	-3610-0	1	4
-1010-0		15 15	-2240-0 -2250-0	2	44 40	-1420-0 -1480-0	1	40 34	-3610-0 -3610-0	1	8
-1090-0 -1140-0		15	-2260-0	i	40	-1710-0	i	22	-3610-0	1	14
-1750-0)	25	-2260-0	1	42	-1910-0	12	20 22	-3610-0	1	24 24
-1750-0 -1830-0		31 11	-2430-0 -2430-0	1	12 26	-1910-0 -1940-0	1	22	-3610-0 -3610-0	1	28
-1890-0		33	-2430-0	1	32	-2220-0	1	16	-3610-0	1	28
71-1190-0	1	2	-2430-0 -2470-0	1	40 20	-2330-0 -5010-0	2	2 2	-3610-0 -3610-0	1	30 36
-1910-0		4	-2540-0	1	34	-5020-0	1	2	-3610-0	2	2
-1910-0		24 28	-3220-0 -3270-0	1	10 10	-5050-0 -5090-0	1	28 26	-3610-0 -3610-0	2	4 22
-1910-0 -2010-0		30	-3310-0	i	10	-5220-0	1	36	-3610-0	2	26
-2010-0		36	-3320-0	1	10 10	-5510-0 -6010-0	1	20 30	-3610-0 -3610-0	2	28 38
-2160-0 -2160-0		14 36	-3320-0 -3320-0	1 2	20	-6010-0	1	36	-3610-0	4	38
-2270-0) 1	22	-3700-0	1	38	90 5760 1		15	-3620-0 -3620-0	1 2	42 34
-2430-0 -2510-0		34 2	-3700-0 -3710-0	4 2	42 40	80-5760-1 -7510-0	.4	50	-3620-0	3	2
-2510-0	2	18	-3720-0	1	12	-7510-0	4	50	-3630-0 -3630-0	2	36 8
-2510-0 -3010-0		28 2	-3720-0 -3720-0	1	12 14	81-1080-0	1	18	-3640-0	1	4
-3080-0	2	2	-3720-0	1	14	-1090-0	1	18	-3640-0	2	34
-3220-0 -3220-0		30 36	-3720-0 -3720-0	1	20 42	-1130-0 -1140-0	1	10 18	-3640-0 -3650-0	2	34 10
-3610-0	2	22	-3720-0	2	40	-1250-0	2	22	-3650-0	1	26
-3620-0 -4010-0		22	-3810-0 -3810-0	1	4 12	-1330-0 -1530-0	1	18 6	-3650-0 -3660-0	1	32 10
-4010-0		36	-3810-0	i	14	-1820-0	1	28	-3660-0	1	12
-4310-0 -4310-0		12 14	-3810-0 -3810-0	1	22 30	-1830-0 -1830-0	1	6 24	-3660-0 -3660-0	1	12 12
-4310-0		26	-3810-0	1	36	-1830-0	1	28	-3660-0	1	14
-4310-0		26	-3810-0 -3810-0	1	36 40	-1840-0 -1890-0	1	6 24	-3660-0 -3660-0	1	26 26
-4310-0 -4310-0		26 30	-3810-0	4	42	-2360-0	i	6	-3660-0	1	30
-4310-0		32	-4010-0	1	14	-2370-0	1	6 6	-3660-0 -3670-0	1	32 42
-4310-0 -4320-0		32 12	-4010-0 -4010-0	1	30 34	-2250-0 -3120-0	1	20	-3670-0		46
-4320-0	2	10	-4450-0	7	44	-3220-0	1	20	-3680-0	2	34
-4320-0 -4340-0		12 40	-4460-0 -4510-0	1	22 20	-3230-0 -4010-1	1	20 14	-3680-0 -3680-0		46 47
-4540-0	1	14	-4510-0	1	22	-4010-1	1	30	-3740-0	1	4
-4660-0 -4660-0		20 22	-4520-0 -4520-0	1	14 30	-4010-1 -4120-0	1	36 10	-3740-0 -3740-0	1	24 24
-4720-0		20	-4520-0	1	36	-7040-0	2	34	-3740-0	1	24
-5240-0) 1	22	-4520-0	2	2 22	-7040-0 -7040-0	2	38 40	-3740-0 -3740-0	1	28 28
-5310-0 -5420-0		12 16	-4520-0 -4530-0	1	12	-7140-0	1	6	-3740-0	i	28
-5610-0) 1	14	-4530-0	1	14	-7200-0	1	6	-3820-0		45 47
-5610-0 -6120-0		30 10	-4530-0 -4530-0	1	16 30	-7350-0 -7530-0	2	6	-3820-0 -3830-0	1	12
-6370-0	1	20	-4530-0	1	36	-8070-0	1	6	-4130-0		45
-6420-0 -6510-0		12 20	-4540-0 -4540-0	1 3	36 18	-8130-0	2	22	-4620-0 -4620-0	1	2 36
-6910-0		20	-4550-0	1	4	84-1130-0	1	36	-4620-0	2	20
-7750-0) 1	26	-4550-0 -4550-0	1	8 24	-1130-0 -1130-0		46 47	-4620-0 -4630-0	3	20 12
-7750-0 -7750-2		32 25	-4550-0	i	28	-1190-0	2	22	-4640-0	2	4

Part No.	Q,ty	Page No.	Part No.	Q,ty	Page No.	Part No.	Q,ty	Page No.	Part No.	Q,ty	Page No.
84-4640-0	2	24	84-5750-0		46	85-2100-0	1	30	88-1370-0	5	44
-4640-0	2	28 45	-5760-0 -5770-0	1	12 42	-2100-0 -2120-0	1	36 10	-1460-0 -1570-0	1 2	42 40
-4640-0 -4640-0		47	-5790-0	1	40	-2120-0	i	10	-1660-0	1	42
-4650-0		45	-5790-0	1	42	-2200-0	4	2	-1760-0	2	40 50
-5110-0 -5110-0	1	8 16	-5790-0 -5810-0	2	38 16	-5310-0 -6110-0	1	8 18	-1760-0 -1760-0	2	50
-5110-0	2	14	-5810-0	1	36	-6240-0	1	12	-1770-0	1	40
-5110-0	2	36 20	-5820-0	1	20	-6280-0 -6710-0	2	20	-4560-0	1	22
-5120-0 -5210-0	1	2	-5840-0 -5850-0	3	18	-6810-0	2	22	91-2710-0	1	12
-5210-0	1	4	-5880-0	1	12	-7610-0	1	16 32	-2710-0 -2710-0	1	26 32
-5210-0 -5210-0	1	8 26	-5910-0 -6010-0	1 2	10 40	-7650-0		32	-2710-0	i	40
-5210-0	1	32	-6110-0	3	18	86-2110-0	1	42	-4060-0	1	12
-5210-0	2	12 12	-6120-0 -6120-0	1	14 26	-2110-0 -3110-0	1	46 40	-4060-0 -4110-0	1	14 34
-5210-0 -5210-0	2	14	-6120-0	i	30	-3110-0	2	18	-8910-0	2	40
-5210-0	2	14	-6120-0 -6120-0	1	34 34	-3110-0 -3110-0	2	38 42	92-2310-0	1	10
-5210-0 -5210-0	2	16 30	-6120-0	2	12	-3120-0	1	20	02 20.0 0		
-5210-0	2	34	-6150-0	1	20	-3140-0	1	14	93-2000-0	1 2	22 30
-5210-0 -5210-0	2	34 36	-6150-0 -6150-0	1	26 32	-4110-0 -4110-0	1	14 14	-2010-0 -2010-0	2	36
-5210-0	2	38	-6150-0	2	20	-4110-0	1	20	-2210-0	1	20
-5210-0	2 5	42 38	-6160-0 -6160-0	1	14 36	-4110-0 -4110-0	1	24 30	-2210-0 -2510-0	1	22 19
-5210-0 -5210-0	7	40	-6160-0	i	38	-4110-0	1	30	-2610-0	1	12
-5210-0	9	42	-6160-0	1	42 30	-4110-0 -4110-0	1	34 34	-4060-0 -4060-0	1	12 14
-5210-0 -5610-0	11	40 16	-6160-0 -6350-0	2	14	-4110-0	1	34	-4060-0	i	26
-5610-0	1	16	-6350-0	2	36	-4110-0	1	36	-4060-0	1	30
-5620-0 -5620-0	1	16 20	-6610-0 -6610-0	2	38 38	-4110-0 -4110-0	1 2	40	-6110-0	2	16
-5630-0	1	16	-6610-0	4	12	-4110-0	4	28	94-2140-0	2	6
-5630-0	2	10	-6610-0	5	2 2	-4120-0 -4120-0	1	12 14	97-7170-0		45
-5640-0 -5640-0	1 2	10 34	-6640-0 -6640-0	8	2	-4120-0	1	30	-7171-8		45
-5640-0	4	16	-7110-0	2	14	-4120-0	1	36	-7171-2		45
-5660-0 -5660-0	1	20	-7120-0 -7150-0	1	12 32	-4130-0 -4130-0	1	14 30	-7590-0 -7590-0	1	34 45
-5660-0	1	24	-7150-0	2	26	-4130-0	1	36	-7590-8		45
-5660-0	1	28 36	-7150-0 -7150-0	2	26 30	-5010-0 -5010-0	1	6 12	-7590-10 -7591-0	1	45 34
-5660-0 -5660-0	2	16	-7180-0	2	10	-5010-0	1	14	-7591-2	1	34
-5660-0	2	22	-7180-0	2	22 20	-5010-0	1	19 19	98-8730-0	2	42
-5660-0 -5660-0	3	8 10	-7180-0 -7190-0	4	20	-5010-0 -5010-0	1	22	90-0730-0	-	42
-5660-0	3	38	-7270-0	2	34	-5010-0	1	30	MT-0500-0		44
-5660-0 -5660-0	5	2 2	-7610-0 -7610-0	1 2	28 2	-5010-0 -5010-0	1	36 36	-0550-0 -0560-0		44
-5660-0	6	2	-7610-0	2	10	-5020-0	1	14	-0620-0	4	44
-5670-0 -5670-0	2	10 14	-7610-0 -7610-0	3	18 26	-5020-0 -5410-0	1	30 20	-0840-0 -0850-2		44
-5670-0	2	19	-7610-0	3	26	-7410-0	1	10	-0910-0	2	44
-5670-0	2	22	-7620-0 -7630-0	2	19 2	-7410-0 -7420-0	1	19 10	-0950-2 -1310-0		44
-5670-0 -5670-0	2	30 34	-7640-0	1	4	-7420-0	1	19	-1310-2		43
-5680-0	2	10	-7640-0	1	16	-7610-0	1 2	8 20	-1320-0 -1320-2		44
-5680-0 -5680-0	2	10 18	-7640-0 -7640-0	1 2	24 28	-7610-0 -8510-0	1	16	-1330-0		44
-5680-0	2	26	-7650-0	1	40	-8510-0	1	32	-1330-2		43
-5680-0 -5710-0	2	32 2	-7660-0 -7660-0	1	14 30	87-1130-0	1	42	-1340-0 -1340-2		44
-5710-0	1	4	-7660-0	1	36	-1560-0	2	50	-1350-0	1	44
-5710-0 -5710-0	1	24	-7670-0 -7670-0	1	14 30	-1560-0 -1710-0	2	50 42	-1400-0 -1410-0		44 44
-5710-0	1	28	-7670-0	1	36	-1710-0	3	38	-1420-0	1	44
-5710-0	1	36 2	-7720-0 -7810-0	2	34 16	-1730-0 -1940-0	2	42 40	-1430-0 -1601-0		44 44
-5710-0 -5710-0	2	22	-8120-0	i	16	-1940-0	i	42	-1602-0	1	44
-5710-0	2	26	-8120-0	2	34	-1940-0 -1950-0	3	44 44	-1700-0 -1801-2		44
-5710-0 -5710-0	2	32 44	-8140-0 -8140-0	1	20 20	-1950-0	3	42	-1801-2		44
-5710-0	3	2	-8140-0	1	26	-1960-0	1	44	-1802-2		44
-5710-0 -5710-0	4	34 45	-8140-0 -8140-0	1	32 36	-1970-0 -1970-0	2	40 42	-2200-2 -2210-0		44
-5720-0	1	10	-8160-0	1	12	-1970-0	2	44	-2210-2		43
-5720-0	1	26	-8160-0 -8610-0	1 2	14 2	-1970-0 -1970-0	4	38 44	-2560-2 -2564-0		44
-5720-0 -5720-0	2	32	-8610-0	2	28	-1970-0	8	38	-2565-0	1	44
-5720-0	2	10	-8610-0	3	18	-1980-0	3	42	-2566-0 -2567-0		44 44
-5720-0 -5720-0	2	20 26	-8610-0 -8620-0	3	26 2	-1980-0 -1980-0	3	44 38	-2568-0		44
-5720-0	2	32	-8620-0	2	18	-1980-0	9	40	-2569-0	1	44
-5720-0 -5730-0	2	36 20	-8620-0 -8620-0	2	26 28	-1990-0 -2000-0	10	38 40	-2570-0	1	44
-5740-0	2	34	-8620-0	2	34	-2020-0	2	42			
-5740-0	2	38 38	85-1130-0	1	10	-2030-0 -2050-0	1	42 38			
-5740-0 -5740-0	3	2	-1130-0	12	10	-3110-0	1	2			
-5740-0	3	26	-1140-0	2	10	-4560-0 -5210-0	1	22 40			
-5740-0 -5740-0	3	28 42	-1140-0 -1810-0	1	10 10	-5210-0 -7510-0	1	20			
-5740-0	4	38	-1910-0	1	20	-9010-0	2	50			
-5750-0	2	38	-2100-0	1	14	-9010-0	2	50			

MEMO

MEMO



MORIMOTO MFG. CO., LTD.